

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Version: 9.1
Revision date: 27/01/2023
Supersedes version of: 23/12/2022

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oxygen

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

 Product form
 : Substance

 Trade name
 : Oxygen

 Oxygen 2.5

Oxygen 3.0
Oxygen 3.5
Oxygen 5.0
Oxygen 5.5
Oxygen 6.0
Medical Oxygen
Oxygen 2.5 4Pharma
Oxygen 5.0 4Pharma
Oxygen Avio
E948 Oxygen
Alipak 300
Lasergas 200
Plasmagas 200
Plasmagas 200
Plasmagas 200

SDS code : MSDS.097A

Other means of identification : oxygen CAS-No.

CAS-No. : 7782-44-7 EC-No. : 231-956-9 EC Index-No. : 008-001-00-8

REACH registration No : Listed in Annex IV / V REACH, exempted from registration.

Chemical formula : O2

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional uses. Perform risk assessment prior to use.

Consumer use.

Test gas/Calibration gas. Chemical reaction / Synthesis.

Laboratory use. Food applications.

Shield gas for welding processes.

Use for manufacture of electronic/photovoltaic components.

Water treatment. Laser gas.

Welding, cutting, heating and brazing.

Medical applications.

Pharmaceutical industry.

Uses advised against : None.

1.3. Details of the supplier of the safety data sheet

Sapio Produzione Idrogeno Ossigeno Srl

Via S. Pellico, 48 20900 Monza T +39 039 836068 www.sapio.it

E-mail address of competent person responsible for the SDS : sds@sapio.it

1.4. Emergency telephone number

Emergency telephone number : +39 0295705444 (24/7)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards Oxidising Gases, Category 1 H270

Gases under pressure : Compressed gas H280

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)





: Danger

3HS04

Signal word (CLP)

Hazard statements (CLP) : H270 - May cause or intensify fire; oxidiser.

H280 - Contains gas under pressure; may explode if heated.

Precautionary statements (CLP) - Prevention

: P220 - Keep away from clothing and other combustible materials.

P244 - Keep valves and fittings free from oil and grease.

P370+P376 - In case of fire: Stop leak if safe to do so.

: P403 - Store in a well-ventilated place.

2.3. Other hazards

- Response

- Storage

Not classified as PBT or vPvB.

The substance/mixture has no endocrine disrupting properties.

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SECTION 3: Composition/information on ingredients

3.1. Substances

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
oxygen	CAS-No.: 7782-44-7 EC-No.: 231-956-9 EC Index-No.: 008-001-00-8 REACH registration No: *1	100	Ox. Gas 1, H270 Press. Gas (Comp.), H280

Contains no other components or impurities which will influence the classification of the product.

3.2. Mixtures Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

 Inhalation
 : Remove victim to uncontaminated area.

 Skin contact
 : Adverse effects not expected from this product.

 Eye contact
 : Adverse effects not expected from this product.

 Ingestion
 : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

 $Continuous\ inhalation\ of\ concentrations\ higher\ than\ 75\%\ may\ cause\ nausea,\ dizziness,\ respiratory$

difficulty and convulsion.

See section 11.

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray or fog.

Product does not burn, use fire control measures appropriate for the surrounding fire.

Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

Specific hazards : Supports combustion

Exposure to fire may cause containers to rupture/explode.

Hazardous combustion products : None.

5.3. Advice for firefighters

Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may

cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.

If possible, stop flow of product.

Use water spray or fog to knock down fire fumes if possible.

Move containers away from the fire area if this can be done without risk.

Special protective equipment for fire fighters : Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.

Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for

firefighters.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

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^{*1:} Listed in Annex IV / V REACH, exempted from registration.

^{*3:} Registration not required: Substance manufactured or imported < 1t/y.



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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : Act in accordance with local emergency plan.

Try to stop release.

Eliminate ignition sources.
Ensure adequate air ventilation.

See section 8 of the SDS for more information on personal protective equipment

For emergency responders : Monitor concentration of released product.

Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.

See section 5.3 of the SDS for more information.

6.2. Environmental precautions

Try to stop release.

6.3. Methods and material for containment and cleaning up

Ventilate area.

6.4. Reference to other sections

See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Safe use of the product : Use no oil or grease

Use only properly specified equipment which is suitable for this product, its supply pressure and

temperature. Contact your gas supplier if in doubt.

Do not smoke while handling product.

Keep equipment free from oil and grease. For more guid

Keep equipment free from oil and grease. For more guidance, refer to the EIGA Doc. 33 - Cleaning of Equipment for Oxygen Service downloadable at http://www.eiga.eu.

Use only oxygen approved lubricants and oxygen approved sealings.

Avoid suck back of water, acid and alkalis.

Only experienced and properly instructed persons should handle gases under pressure.

Ensure the complete gas system was (or is regularily) checked for leaks before use.

Use only with equipment cleaned for oxygen service and rated for container pressure.

The product must be handled in accordance with good industrial hygiene and safety procedures.

Consider pressure relief device(s) in gas installations.

Do not breathe gas.
Safe handling of the gas receptacle : Do not allow backfer

Do not allow backfeed into the container.

Protect containers from physical damage; do not drag, roll, slide or drop.

When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to

transport cylinders.

Leave valve protection caps in place until the container has been secured against either a wall or bench

or placed in a container stand and is ready for use.

If user experiences any difficulty operating valve discontinue use and contact supplier.

Never attempt to repair or modify container valves or safety relief devices.

Damaged valves should be reported immediately to the supplier.

Keep container valve outlets clean and free from contaminants particularly oil and water.

Replace valve outlet caps or plugs and container caps where supplied as soon as container is

disconnected from equipment.

Close container valve after each use and when empty, even if still connected to equipment.

Never attempt to transfer gases from one cylinder/container to another.

Never use direct flame or electrical heating devices to raise the pressure of a container.

Do not remove or deface labels provided by the supplier for the identification of the content of the

Suck back of water into the container must be prevented.

Open valve slowly to avoid pressure shock.

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7.2. Conditions for safe storage, including any incompatibilities

Segregate from flammable gases and other flammable materials in store.

Observe all regulations and local requirements regarding storage of containers.

Containers should not be stored in conditions likely to encourage corrosion.

Container valve guards or caps should be in place.

Containers should be stored in the vertical position and properly secured to prevent them from falling

over.

Stored containers should be periodically checked for general condition and leakage.

Keep container below 50°C in a well ventilated place.

Store containers in location free from fire risk and away from sources of heat and ignition.

Keep away from combustible materials.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

OEL (Occupational Exposure Limits) : None available.

DNEL (Derived-No Effect Level) : None available.

PNEC (Predicted No-Effect Concentration) : None available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Avoid oxygen rich (>23,5%) atmospheres.

Gas detectors should be used when oxidising gases may be released.

Provide adequate general and local exhaust ventilation.

Consider the use of a work permit system e.g. for maintenance activities. Systems under pressure should be regularily checked for leakages.

8.2.2. Individual protection measures, e.g. personal protective equipment

A risk assessment should be conducted and documented in each work area to assess the risks related to

the use of the product and to select the PPE that matches the relevant risk. The following

recommendations should be considered:

PPE compliant to the recommended EN/ISO standards should be selected.

Eye/face protection : Wear safety glasses with side shields.

Standard EN 166 - Personal eye-protection - specifications.

Skin protection

Hand protection : Wear working gloves when handling gas containers.

 $Standard\ EN\ 388\ -\ Protective\ gloves\ against\ mechanical\ risk,\ performance\ level\ 1\ or\ higher.$

Other : Consider the use of flame resistant safety clothing.

Standard EN ISO 14116 - Limited flame spread materials.

Wear safety shoes while handling containers.

Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

Respiratory protection : None necessary.

Self contained breathing apparatus is recommended, where unknown exposure may be expected, e.g.

during maintenance activities on installation systems.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

Thermal hazards : None in addition to the above sections.

8.2.3. Environmental exposure controls

Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

- Physical state at 20°C / 101.3kPa : Gas. - Colour : Colourless.

Odour : No odour warning properties.

Odour threshold is subjective and inadequate to warn of overexposure.

Melting point / Freezing point : -219 °C
Boiling point : -183 °C

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Flammability : Non flammable.

Lower explosive limit (LEL) : Not available.

Upper explosive limit (UEL) : Not available.

Flash point : Not applicable for gases and gas mixtures.

Auto-ignition temperature : Non flammable.

Decomposition temperature : Not applicable.

pH : Not applicable for gases and gas mixtures.

Viscosity, kinematic : No reliable data available.

Water solubility [20°C] : 39 mg/l
Partition coefficient n-octanol/water (Log Kow) : Not available.
Vapour pressure [20°C] : Not applicable.
Vapour pressure [50°C] : Not applicable.
Density and/or relative density : Not applicable.

Relative vapour density (air=1) : 1.1

Particle characteristics : Not applicable for gases and gas mixtures.

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Explosion limits : Non flammable.

Oxidising properties : Oxidiser.

- Coefficient of oxygen equivalency (Ci) : 1

Critical temperature [°C] : -118 °C

9.2.2. Other safety characteristics

Molar mass : 32 g/mol

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Violently oxidises organic material.

10.4. Conditions to avoid

Avoid moisture in installation systems.

10.5. Incompatible materials

Keep equipment free from oil and grease. For more guidance, refer to the EIGA Doc. 33 - Cleaning of

Equipment for Oxygen Service downloadable at http://www.eiga.eu.

Consider the potential toxicity hazard due to the presence of chlorinated or fluorinated polymers in high

pressure (> 30 bar) oxygen lines in case of combustion.

May react violently with combustible materials. May react violently with reducing agents.

For additional information on compatibility refer to ISO 11114.

10.6. Hazardous decomposition products

None.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity : No known toxicological effects from this product.

Skin corrosion/irritation : No known effects from this product.

Serious eye damage/irritation : No known effects from this product.

Respiratory or skin sensitisation : No known effects from this product.

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Germ cell mutagenicity : No known effects from this product.

Carcinogenicity : No known effects from this product.

Toxic for reproduction : Fertility : No known effects from this product.

Toxic for reproduction : unborn child : No known effects from this product.

STOT-single exposure : No known effects from this product.

STOT-repeated exposure : No known effects from this product.

Aspiration hazard : Not applicable for gases and gas mixtures.

11.2. Information on other hazards

Other information : The substance/mixture has no endocrine disrupting properties.

SECTION 12: Ecological information

12.1. Toxicity

Assessment : No ecological damage caused by this product.

 EC50 48h - Daphnia magna [mg/l]
 : No data available.

 EC50 72h - Algae [mg/l]
 : No data available.

 LC50 96 h - Fish [mg/l]
 : No data available.

12.2. Persistence and degradability

Assessment : No ecological damage caused by this product.

12.3. Bioaccumulative potential

Assessment : No ecological damage caused by this product.

12.4. Mobility in soil

Assessment : No ecological damage caused by this product.

12.5. Results of PBT and vPvB assessment

Assessment : Not classified as PBT or vPvB.

12.6. Endocrine disrupting properties

The substance/mixture has no endocrine disrupting properties.

12.7. Other adverse effects

Other adverse effects : No known effects from this product. Effect on the ozone layer : No effect on the ozone layer.

Effect on global warming : None.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

May be vented to atmosphere in a well ventilated place.

Contact supplier if guidance is required.

Ensure that the emission levels from local regulations or operating permits are not exceeded.

Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at http://www.eiga.eu for

more guidance on suitable disposal methods.

Do not discharge into any place where its accumulation could be dangerous.

Return unused product in original container to supplier.

List of hazardous waste codes (from Commission Decision

2000/532/EC as amended)

16 05 04 *: Gases in pressure containers (including halons) containing hazardous substances.

13.2. Additional information

External treatment and disposal of waste should comply with applicable local and/or national regulations.

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SECTION 14: Transport information

14.1. UN number or ID number

In accordance with ADR / RID / IMDG / IATA / ADN

UN-No. : 1072

14.2. UN proper shipping name

Transport by road/rail (ADR/RID) : OXYGEN, COMPRESSED
Transport by air (ICAO-TI / IATA-DGR) : Oxygen, compressed
Transport by sea (IMDG) : OXYGEN, COMPRESSED

14.3. Transport hazard class(es)

Labelling : 5.1

2.2 : Non-flammable, non-toxic gases.

5.1 : Oxidizing substances.

Transport by road/rail (ADR/RID)

Class:2Classification code:10Hazard identification number:25

Tunnel Restriction : E - Passage forbidden through tunnels of category E

Transport by air (ICAO-TI / IATA-DGR)

Class / Div. (Sub. risk(s)) : 2.2 (5.1)

Transport by sea (IMDG)

 Class / Div. (Sub. risk(s))
 : 2.2 (5.1)

 Emergency Schedule (EmS) - Fire
 : F-C

 Emergency Schedule (EmS) - Spillage
 : S-W

14.4. Packing group

Transport by road/rail (ADR/RID) : Not applicable Transport by air (ICAO-TI / IATA-DGR) : Not applicable Transport by sea (IMDG) : Not applicable

14.5. Environmental hazards

Transport by road/rail (ADR/RID) : None.
Transport by air (ICAO-TI / IATA-DGR) : None.
Transport by sea (IMDG) : None.

14.6. Special precautions for user

Packing Instruction(s)

Transport by road/rail (ADR/RID) : P200

Transport by air (ICAO-TI / IATA-DGR)

Passenger and Cargo Aircraft : 200.
Cargo Aircraft only : 200.
Transport by sea (IMDG) : P200

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.

Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of

an accident or an emergency.

Before transporting product containers:
- Ensure there is adequate ventilation.

- Ensure there is adequate vertilation.
 Ensure that containers are firmly secured.
- Ensure valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.

14.7. Maritime transport in bulk according to IMO instruments

Not applicable.

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

Restrictions on use

Other information, restriction and prohibition regulations

Seveso Directive: 2012/18/EU (Seveso III)

: Not listed on the PIC list (Regulation EU 649/2012). : Listed

None.

National regulations

Regulatory reference

: Ensure all national/local regulations are observed.

15.2. Chemical safety assessment

A CSA does not need to be carried out for this product.

SECTION 16: Other information

Indication of changes

Section	Changed item	Change	Comments
1.1	Trade name	Modified	
1.2	Relevant identified uses	Modified	

Abbreviations and acronyms

: ATE - Acute Toxicity Estimate

CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008

REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006

EINECS - European Inventory of Existing Commercial Chemical Substances

CAS# - Chemical Abstract Service number

PPE - Personal Protection Equipment LC50 - Lethal Concentration to 50 % of a test population

RMM - Risk Management Measures

PBT - Persistent, Bioaccumulative and Toxic

vPvB - Very Persistent and Very Bioaccumulative

STOT- SE: Specific Target Organ Toxicity - Single Exposure

CSA - Chemical Safety Assessment

EN - European Standard

UN - United Nations

ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road

IATA - International Air Transport Association

IMDG code - International Maritime Dangerous Goods

RID - Regulations concerning the International Carriage of Dangerous Goods by Rail

WGK - Water Hazard Class

STOT - RE: Specific Target Organ Toxicity - Repeated Exposure

UFI: Unique Formula Identifier

Ensure operators understand the hazard of oxygen enrichment.

Classification in accordance with the procedures and calculation methods of Regulation (EC) 1272/2008

(CLP).

Key literature references and sources of data are maintained in EIGA doc 169: 'Classification and

Labelling Guide', downloadable at http://www.Eiga.eu.

Full text of H- and EUH-statements		
H270	May cause or intensify fire; oxidiser.	
H280	Contains gas under pressure; may explode if heated.	
Ox. Gas 1	Oxidising Gases, Category 1	
Press. Gas (Comp.)	Gases under pressure : Compressed gas	

DISCLAIMER OF LIABILITY

Training advice

Further information

: Before using this product in any new process or experiment, a thorough material compatibility and safety

study should be carried out.

Details given in this document are believed to be correct at the time of going to press.

Whilst proper care has been taken in the preparation of this document, no liability for injury or damage

resulting from its use can be accepted.

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