

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

SDS_Ind.Mix_005

Alipak 123A

SECTION 1: Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier

Product form	: Mixture
Trade name	: Alipak 123A
SDS code	: SDS_Ind.Mix_005
Internal reference no.	: 000411
1.2. Relevant identified uses of the substance	e or mixture and uses advised against
Relevant identified uses	 Industrial and professional. Perform risk assessment prior to use. Food applications. Contact supplier for more information on uses.
Uses advised against	: Consumer use.
1.3. Details of the supplier of the safety data	sheet
Company identification	: Sapio Produzione Idrogeno Ossigeno Srl Via S. Pellico, 48 20900 Monza - ITALIA +39 039 83981 +39 039 836068 http://www.sapio.it/ sds@sapio.it
1.4. Emergency telephone number	
Emergency telephone number	: +39 0295705444 (24/7)

SECTION 2: Hazard	is identification		
2.1. Classification of the	e substance or mixture		
Classification according to	Regulation (EC) No. 1272/200	8 [CLP]	
Physical hazards	Gases under pressure	: Compressed gas	H280
2.2. Label elements			
Labelling according to Reg	ulation (EC) No. 1272/2008 [C	LP]	
Hazard pictograms (CLP)	:	GHS04	
Signal word (CLP)	: \	Warning	
Hazard statements (CLP)	: +	H280 - Contains gas under pr	ressure; may explode if heated.
Precautionary statements (C	,	P403 - Store in a well-ventilat	ted place.
2.3. Other hazards	-		
Other hazards not contributin	-	Asphyxiant in high concentrat n high concentrations CO2 ca	ttons. cause rapid circulatory insufficiency. Symptoms are headache, nausea and

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Nitrogen	CAS-No.: 7727-37-9 EC-No.: 231-783-9 EC Index-No.: Registration-No.: *1	67	Press. Gas (Comp.), H280
Carbon dioxide	CAS-No.: 124-38-9 EC-No.: 204-696-9 EC Index-No.: Registration-No.: *1	25	Press. Gas (Liq.), H280
Oxygen	CAS-No.: 7782-44-7 EC-No.: 231-956-9 EC Index-No.: 008-001-00-8 Registration-No.: *1	8	Ox. Gas 1, H270 Press. Gas (Comp.), H280

vomiting, which may lead to unconsciousness.



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Full text of H-statements: see section 16

Contains no other components or impurities which will influence the classification of the product.

*1: Listed in Annex IV / V REACH, exempted from registration.

*2: Registration deadline not expired.

*3: Registration not required: Substance manufactured or imported < 1t/y.

SECTION 4: First aid measures 4.1. Description of first aid measures - Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped. - Skin contact : Adverse effects not expected from this product. - Eye contact : Adverse effects not expected from this product. - Ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Refer to section 11.

4.3. Indication of any immediate medical attention and special treatment needed

None

SECTION 5: Firefighting measure	S
5.1. Extinguishing media	
- Suitable extinguishing media	: Water spray or fog.
- Unsuitable extinguishing media	: Do not use water jet to extinguish.
5.2. Special hazards arising from the subs	stance or mixture
Specific hazards	: Exposure to fire may cause containers to rupture/explode.
Hazardous combustion products	: None.
5.3. Advice for firefighters	
Specific methods	 Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems. If possible, stop flow of product. Use water spray or fog to knock down fire fumes if possible. Move containers away from the fire area if this can be done without risk.
Special protective equipment for fire fighters	 In confined space use self-contained breathing apparatus. Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters. Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask. Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.

SECTION 6: Accidental release measures		
6.1. Personal precautions, protective equipment and emergency procedures		
	Try to stop release. Evacuate area. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Act in accordance with local emergency plan. Stay upwind. Oxygen detectors should be used when asphyxiating gases may be released.	
6.2. Environmental precautions		
	Try to stop release.	
6.3. Methods and material for containment	and cleaning up	
	Ventilate area.	
6.4. Reference to other sections		
	See also sections 8 and 13.	

SECTION 7: Handling and storage	

Sapio Produzione Idrogeno Ossigeno Srl

OTION 7



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Safe use of the product	 The product must be handled in accordance with good industrial hygiene and safety procedures. Only experienced and properly instructed persons should handle gases under pressure. Consider pressure relief device(s) in gas installations. Ensure the complete gas system was (or is regularily) checked for leaks before use. Do not smoke while handling product. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature Contact your gas supplier if in doubt. Avoid suck back of water, acid and alkalis. Do not breathe gas. Avoid release of product into atmosphere.
Safe handling of the gas receptacle	Do not allow backfeed into the container.
	Protect receptacles from physical damage; do not drag, roll, slide or drop.
	When moving receptacles, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport receptacles.
	Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
	If user experiences any difficulty operating receptacle valve discontinue use and contact supplier.
	Never attempt to repair or modify container valves or safety relief devices.
	Damaged valves should be reported immediately to the supplier.
	Keep container valve outlets clean and free from contaminants particularly oil and water. Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
	Close container valve after each use and when empty, even if still connected to equipment.
	Never attempt to transfer gases from one container to another.
	Never use direct flame or electrical heating devices to raise the pressure of a container.
	Do not remove or deface labels provided by the supplier for the identification of the receptacle contents.
	Suck back of water into the container must be prevented.
	Open valve slowly to avoid pressure shock.
7.2. Conditions for safe storage, inclu	
	Observe all regulations and local requirements regarding storage of containers.
	Containers should not be stored in conditions likely to encourage corrosion.
	Container valve guards or caps should be in place.
	Containers should be stored in the vertical position and properly secured to prevent them from falling over.
	Stored containers should be periodically checked for general condition and leakage.
	Keep container below 50°C in a well ventilated place.
	Store containers in location free from fire risk and away from sources of heat and ignition.
	Keep away from combustible materials.
7.3. Specific end use(s)	
	None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Sanja Produzione Idrogeno Ossigeno Srl	EN (English)	Internal reference no : 000/11	3/7
 Eye/face protection 	: Wear safety glasses with side	e shields.	
	PPE compliant to the recomm	nended EN/ISO standards should be selected.	
	use of the product and to sele should be considered:	conducted and documented in each work area to assess the risks rela to the PPE that matches the relevant risk. The following recommendat	
8.2.2. Individual protection me	easures, e.g. personal protective equipmen		
		ermit system e.g. for maintenance activities.	
	,,	used when asphyxiating gases may be released.	
	1	cupational exposure limits (where available).	
	, , ,	uld be regularily checked for leakages.	
	Provide adequate general an		
8.2.1. Appropriate engineering	g controls		
8.2. Exposure controls			
PNEC (Predicted No-Effect Concent	ration) : None available.		
DNEL (Derived-No Effect Level)	: None available.		
	Regulatory reference	Allegato XXXVIII dei D.Lgs. 9 aprile 2008, n. 81 e s.m.	
Italy	TWA (IT) OEL 8h [ppm]	5000 ppm Allegato XXXVIII del D.Lgs. 9 aprile 2008, n. 81 e s.m.i	
	TWA (IT) OEL 8h [mg/m ³]	9000 mg/m ³	
	Regulatory reference	ACGIH 2017	
ACGIH	Remark (ACGIH)	Asphyxia	
	ACGIH STEL (ppm)	30000 ppm	
	ACGIH TWA (ppm)	5000 ppm	
OEL : Occupational Exposure Limi	ts		
Carbon dioxide (124-38-9)			



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	Standard EN 166 - Personal eye-protection - specifications.
Skin protection	
- Hand protection	: Wear working gloves when handling gas containers.
	Standard EN 388 - Protective gloves against mechanical risk.
- Other	: Wear safety shoes while handling containers.
	Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
Respiratory protection	: Gas filters may be used if all surrounding conditions e.g. type and concentration of the contaminant(s) and duration of use are known.
	Use gas filters with full face mask, where exposure limits may be exceeded for a short-term period, e.g. connecting or disconnecting containers.
	Gas filters do not protect against oxygen deficiency.
	Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen- deficient atmospheres.
	Standard EN 14387 - Gas filter(s), combined filter(s) and full face mask - EN 136.
	Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.
Thermal hazards	: None in addition to the above sections.

8.2.3. Environmental exposure controls

None necessary.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

101.3kPa : Gas	
 Mixture contains one or more component(s) wh Colourless. 	hich have the following colour(s):
: Odourless.	
: Odour threshold is subjective and inadequate t	to warn of overexposure.
: Not applicable for gases and gas mixtures.	
: Not applicable for gas mixtures.	
: Not applicable for gas mixtures.	
: Not applicable for gases and gas mixtures.	
: Not applicable for gases and gas mixtures.	
: Non flammable.	
: Non flammable.	
: Not applicable.	
: Not applicable.	
: Not applicable.	
: Heavier than air.	
(Log Kow) : Not applicable for gas mixtures.	
: Non flammable.	
: Not applicable.	
: No reliable data available.	
: Not applicable.	
: Not applicable.	
 Non flammable. Not applicable. No reliable data available. Not applicable. 	

9.2. Other information

Molar mass	: Not applicable for gas mixtures.
Other data	: Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.

SECTION 10: Stability and reactivity	1		
10.1. Reactivity			
	No reactivity hazard other than the	effects described in sub-sections below.	
10.2. Chemical stability			
	Stable under normal conditions.		
10.3. Possibility of hazardous reactions			
	None.		
10.4. Conditions to avoid			
	Avoid moisture in installation syste	ms.	
10.5. Incompatible materials			
	None.		
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For additional information on compatibility refer to ISO 11114.

10.6. Hazardous	decomposition	products
	uccomposition	producta

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information			
11.1. Information on toxicological effect	ts		
Acute toxicity	Toxicological effects not expected from this product if occupational exposure limit values are not exceeded Unlike simple asphyxiants, carbon dioxide has the ability to cause death even when normal oxygen levels (20-21%) are maintained. 5% CO2 has been found to act synergistically to increase the toxicity of certain other gases (CO, NO2). CO2 has been shown to enhance the production of carboxy- or met-hemoglobin b these gases possibly due to carbon dioxide's stimulatory effects on the respiratory and circulatory systems		
	For more information, see EIGA Safety Info 24: "Carbon Dioxide, Physiological hazards" at www.eiga.eu.		
Skin corrosion/irritation	: No known effects from this product.		
Serious eye damage/irritation	: No known effects from this product.		
Respiratory or skin sensitisation	: No known effects from this product.		
Germ cell mutagenicity	: No known effects from this product.		
Carcinogenicity	: No known effects from this product.		
Toxic for reproduction : Fertility	: No known effects from this product.		
Toxic for reproduction : unborn child	: No known effects from this product.		
STOT-single exposure	: No known effects from this product.		
STOT-repeated exposure	: No known effects from this product.		
Aspiration hazard	: Not applicable for gases and gas mixtures.		

SECTION 12: Ecological information	1
12.1. Toxicity	
Assessment	: No ecological damage caused by this product.
EC50 48h - Daphnia magna	: No data available.
EC50 72h - Algae	: No data available.
LC50 96 h - Fish	: No data available.
12.2. Persistence and degradability	
Assessment	: No ecological damage caused by this product.
12.3. Bioaccumulative potential	
Assessment	: No data available.
12.4. Mobility in soil	
Assessment	: Because of its high volatility, the product is unlikely to cause ground or water pollution. Partition into soil is unlikely.
12.5. Results of PBT and vPvB assessment	
Assessment	: Not classified as PBT or vPvB.
12.6. Other adverse effects	
Other adverse effects	: No known effects from this product.
Effect on the ozone layer	: None.
Effect on global warming	: Contains greenhouse gas(es).
SECTION 13: Disposal consideratio	ns
13.1. Waste treatment methods	
	May be vented to atmosphere in a well ventilated place.
	Do not discharge into any place where its accumulation could be dangerous.
	Return unused product in original receptacle to supplier.
List of hazardous waste codes (from Commission Decision 2001/118/EC)	: 16 05 05 : Gases in pressure containers other than those mentioned in 16 05 04.



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13.2. Additional information

External treatment and disposal of waste should comply with applicable local and/or national regulations.

14.1. UN number		
JN-No.	: 1956	
4.2. UN proper shipping name		
ransport by road/rail (ADR/RID)	COMPRESSED GAS, N.O.S. (Nitrogen, Carbon dioxide)	
ransport by air (ICAO-TI / IATA-DGR)	: Compressed gas, n.o.s. (Nitrogen, Carbon dioxide)	
Fransport by sea (IMDG)	COMPRESSED GAS, N.O.S. (Nitrogen, Carbon dioxide)	
14.3. Transport hazard class(es)		
abelling		
	2	
	2.2 : Non-flammable, non-toxic gases.	
Fransport by road/rail (ADR/RID)	,,,	
Class	: 2	
Classification code	: 1A	
Hazard identification number	: 20	
Tunnel Restriction	: E - Passage forbidden through tunnels of category E	
Transport by air (ICAO-TI / IATA-DGR)		
Class / Div. (Sub. risk(s))	: 2.2	
Transport by sea (IMDG)		
Class / Div. (Sub. risk(s))	: 2.2	
Emergency Schedule (EmS) - Fire	: F-C	
Emergency Schedule (EmS) - Spillage	: S-V	
14.4. Packing group		
Transport by road/rail (ADR/RID)	: Not applicable	
Transport by air (ICAO-TI / IATA-DGR)	: Not applicable	
Transport by sea (IMDG)	: Not applicable	
14.5. Environmental hazards		
Transport by road/rail (ADR/RID)	: None.	
Transport by air (ICAO-TI / IATA-DGR)	: None.	
Transport by sea (IMDG)	: None.	
14.6. Special precautions for user		
Packing Instruction(s)		
Transport by road/rail (ADR/RID)	: P200	
Transport by air (ICAO-TI / IATA-DGR)		
Passenger and Cargo Aircraft	: 200.	
Cargo Aircraft only	: 200.	
Transport by sea (IMDG)	: P200	
Special transport precautions	: Avoid transport on vehicles where the load space is not separated from the driver's compartment.	
	Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of a	
	accident or an emergency.	
	Before transporting product containers:	
	- Ensure there is adequate ventilation.	
	- Ensure that containers are firmly secured.	
	- Ensure container valve is closed and not leaking.	
	- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.	
	- Ensure valve protection device (where provided) is correctly fitted.	
14.7. Transport in bulk according to Ann	nex II of MARPOL 73/78 and the IBC Code	
	Not applicable.	
SECTION 15: Regulatory information	ation	
SECTION 15. Regulatory morma	EN (English) Internal reference po : 000411	



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15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture	
EU-Regulations	
Restrictions on use	: None.
Seveso Directive : 2012/18/EU (Seveso III)	: Not covered.
National regulations	
National legislation	: Ensure all national/local regulations are observed.
15.2. Chemical safety assessment	
	A CSA does not need to be carried out for this product.
SECTION 16: Other information	
Indication of changes	: Revised safety data sheet in accordance with commission regulation (EU) No 453/2010.
Abbreviations and acronyms	: ATE: Acute Toxicity Estimate
-	CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
	REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
	EINECS: European Inventory of Existing Commercial Chemical Substances
	CAS: Chemical Abstract Service
	PPE: Personal Protection Equipment
	LC50 - Lethal Concentration to 50 % of a test population
	RMM: Risk Management Measures
	PBT - Persistent, Bioaccumulative and Toxic
	vPvB - Very Persistent and Very Bioaccumulative
	STOT- SE: Specific Target Organ Toxicity - Single Exposure
	CSA: Chemical Safety Assessment
	EN: European Standard
	UN: United Nations
	ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road
	IATA - International Air Transport Association
	IMDG code - International Maritime Dangerous Goods
	RID - Regulations concerning the International Carriage of Dangerous Goods by Rail
	WGK: Water Hazard Class
	STOT - RE: Specific Target Organ Toxicity - Repeated Exposure
Training advice	: The hazard of asphyxiation is often overlooked and must be stressed during operator training.
	For more guidance, refer to EIGA SL 01 "Dangers of Asphyxiation", downloadable at http://www.eiga.eu
Further information	: Classification using data from databases maintained by the European Industrial Gases Association (EIGA).
	Classification in accordance with the calculation methods of Regulation (EC) 1272/2008 CLP.

Full wording of relevant H Statements and classification codes

Ox. Gas 1	Oxidising Gases, Category 1
Press. Gas (Comp.)	Gases under pressure: Compressed gas
Press. Gas (Liq.)	Gases under pressure: Liquefied gas
H270	May cause or intensify fire; oxidiser.
H280	Contains gas under pressure; may explode if heated.

DISCLAIMER OF LIABILITY

: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.

Details given in this document are believed to be correct at the time of going to press.

Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.