

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

SDS_Ind.Mix_006

Alipak 123T

/.iipak 1201		
SECTION 1: Identification of the substance/mixture and of the company/undertaking		
1.1. Product identifier		
Product form	: Mixture	
Trade name	: Alipak 123T	
SDS code	: SDS_Ind.Mix_006	
Internal reference no.	: 000300	
1.2. Relevant identified uses of the substa	ance or mixture and uses advised against	
Relevant identified uses	: Industrial and professional. Perform risk assessment prior to use. Food applications. Contact supplier for more information on uses.	
Uses advised against	: Consumer use.	
1.3. Details of the supplier of the safety da	ata sheet	
Company identification	: Sapio Produzione Idrogeno Ossigeno Srl Via S. Pellico, 48 20900 Monza - ITALIA +39 039 83981 +39 039 836068 http://www.sapio.it/ sds@sapio.it	
1.4. Emergency telephone number		

Emergency telephone number : +39 0295705444 (24/7)

SECTION 2: Hazards identification				
2.1. Classification of the substance or mixture				
Classification according to Regulation (EC) No. 1272/2008 [CLP]				
Dhusiaal hazarda	Oxidising Gases, Category 1	H270		
Physical hazards	Gases under pressure: Compressed gas	H280		

2.2. Label elements

2.2. Edder cicilients		
Labelling according to Regulation (EC) No. 1272/2008 [CLP]		
Hazard pictograms (CLP)	: GHS03 GHS04	
Signal word (CLP)	: Danger	
Hazard statements (CLP)	H270 - May cause or intensify fire; oxidiser. H280 - Contains gas under pressure; may explode if heated.	
Precautionary statements (CLP)		
- Prevention	 P220 - Keep away from clothing and other combustible materials. P244 - Keep valves and fittings free from oil and grease. 	
	 P370+P376 - In case of fire: stop leak if safe to do so. P403 - Store in a well-ventilated place. 	

2.3. Other hazards

Other hazards not contributing to the classification : None.

SECTION 3: Composition/information on ingredients			
3.1. Substances			
Not applicable			
3.2. Mixtures			
Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Oxygen	CAS-No.: 7782-44-7 EC-No.: 231-956-9 EC Index-No.: 008-001-00-8	66	Ox. Gas 1, H270 Press. Gas (Comp.), H280

Registration-No.: *1



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Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Carbon dioxide	CAS-No.: 124-38-9 EC-No.: 204-696-9 EC Index-No.: Registration-No.: *1	23	Press. Gas (Liq.), H280
Nitrogen	CAS-No.: 7727-37-9 EC-No.: 231-783-9 EC Index-No.: Registration-No.: *1	9	Press. Gas (Comp.), H280
Helium	CAS-No.: 7440-59-7 EC-No.: 231-168-5 EC Index-No.: Registration-No.: *1	2	Press. Gas (Comp.), H280

Full text of H-statements: see section 16

Contains no other components or impurities which will influence the classification of the product.

*1: Listed in Annex IV / V REACH, exempted from registration.

SECTION 6: Accidental release measures

*2: Registration deadline not expired.

*3: Registration not required: Substance manufactured or imported < 1t/y.

SECTION 4: First aid measures		
4.1. Description of first aid	measures	
- Inhalation	: Remove victim to uncontaminated area.	
- Skin contact	: Adverse effects not expected from this product.	
- Eye contact	: Adverse effects not expected from this product.	
- Ingestion	: Ingestion is not considered a potential route of exposure.	
4.2. Most important symptoms and effects, both acute and delayed		
	Refer to section 11.	

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures	5
5.1. Extinguishing media	
- Suitable extinguishing media	: Water spray or fog.
- Unsuitable extinguishing media	: Do not use water jet to extinguish.
5.2. Special hazards arising from the subs	tance or mixture
Specific hazards	: Supports combustion.
	Exposure to fire may cause containers to rupture/explode.
Hazardous combustion products	: None.
5.3. Advice for firefighters	
Specific methods	 Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems. If possible, stop flow of product. Use water spray or fog to knock down fire fumes if possible. Move containers away from the fire area if this can be done without risk.
Special protective equipment for fire fighters	: Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters. Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.

	Try to stop release.
	Evacuate area.
	Monitor concentration of released product.
	Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.
	Eliminate ignition sources.
	Ensure adequate air ventilation.
	Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.
	Act in accordance with local emergency plan.
	Stay upwind.
6.2. Environmental precautions	
	Try to stop release.



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6.3. Methods and material for containment and cleaning up		
	Ventilate area.	
6.4. Reference to other sections		
	See also sections 8 and 13.	
SECTION 7: Handling and storag	le	
7.1. Precautions for safe handling		
Safe use of the product	 The product must be handled in accordance with good industrial hygiene and safety procedures. Only experienced and properly instructed persons should handle gases under pressure. Consider pressure relief device(s) in gas installations. Ensure the complete gas system was (or is regularily) checked for leaks before use. Do not smoke while handling product. Keep equipment free from oil and grease. Use no il or grease. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt. Use only oxygen approved lubricants and oxygen approved sealings. Avoid suck back of water, acid and alkalis. Do not breathe gas. Avoid release of product into atmosphere. 	
Safe handling of the gas receptacle	 Do not allow backfeed into the container. Protect receptacles from physical damage; do not drag, roll, slide or drop. When moving receptacles, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport receptacles. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. If user experiences any difficulty operating receptacle valve discontinue use and contact supplier. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Keep container valve outlets clean and free from contaminants particularly oil and water. Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment. Close container valve after each use and when empty, even if still connected to equipment. Never use direct flame or electrical heating devices to raise the pressure of a container. Do not remove or deface labels provided by the supplier for the identification of the receptacle contents. Suck back of water into the container must be prevented. Open valve slowly to avoid pressure shock. 	
7.2. Conditions for safe storage, includin	g any incompatibilities	
	Observe all regulations and local requirements regarding storage of containers. Containers should not be stored in conditions likely to encourage corrosion. Container valve guards or caps should be in place. Containers should be stored in the vertical position and properly secured to prevent them from falling over. Stored containers should be periodically checked for general condition and leakage. Keep container below 50°C in a well ventilated place. Segregate from flammable gases and other flammable materials in store. Store containers in location free from fire risk and away from sources of heat and ignition. Keep away from combustible materials.	
7.3. Specific end use(s)		

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

OEL : Occupational E:	xposure Limits	
	ACGIH TWA (ppm)	5000 ppm
ACGIH	ACGIH STEL (ppm)	30000 ppm
	Remark (ACGIH)	Asphyxia
	Regulatory reference	ACGIH 2017
Italy	TWA (IT) OEL 8h [mg/m ³]	9000 mg/m ³
	TWA (IT) OEL 8h [ppm]	5000 ppm
	Regulatory reference	Allegato XXXVIII del D.Lgs. 9 aprile 2008, n. 81 e s.m.i.

PNEC (Predicted No-Effect Concentration)



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8.2.1. Appropriate engineering controls		
8.2.2. Individual protection measures, e.g. pers	so	Provide adequate general and local exhaust ventilation. Systems under pressure should be regularily checked for leakages. Ensure exposure is below occupational exposure limits (where available). Gas detectors should be used when oxidising gases may be released. Consider the use of a work permit system e.g. for maintenance activities. anal protective equipment
		A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered:
		PPE compliant to the recommended EN/ISO standards should be selected.
Eye/face protection	:	Wear safety glasses with side shields.
		Standard EN 166 - Personal eye-protection - specifications.
Skin protection		
- Hand protection	:	Wear working gloves when handling gas containers.
		Standard EN 388 - Protective gloves against mechanical risk.
- Other	:	Wear safety shoes while handling containers.
		Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
Respiratory protection	:	Gas filters may be used if all surrounding conditions e.g. type and concentration of the contaminant(s) and duration of use are known.
		Use gas filters with full face mask, where exposure limits may be exceeded for a short-term period, e.g. connecting or disconnecting containers.
		Gas filters do not protect against oxygen deficiency.
		Standard EN 14387 - Gas filter(s), combined filter(s) and full face mask - EN 136.
Thermal hazards	:	None in addition to the above sections.
8.2.3. Environmental exposure controls		
		Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods

Refer to local regulations for waste gas treatment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties		
Appearance		
 Physical state at 20°C / 101.3kPa 	: Gas	
• Colour	Mixture contains one or more component(s) which have the following colour(s): Colourless.	
Odour	: Odourless.	
Odour threshold	: Odour threshold is subjective and inadequate to warn of overexposure.	
рН	: Not applicable for gases and gas mixtures.	
Melting point / Freezing point	: Not applicable for gas mixtures.	
Boiling point	: Not applicable for gas mixtures.	
Flash point	: Not applicable for gases and gas mixtures.	
Evaporation rate	: Not applicable for gases and gas mixtures.	
Flammability (solid, gas)	: Non flammable.	
Explosive limits	: Non flammable.	
Vapour pressure [20°C]	: Not applicable.	
Vapour pressure [50°C]	: Not applicable.	
Vapour density	: Not applicable.	
Relative density, gas (air=1)	: Heavier than air.	
Partition coefficient n-octanol/water (Log Kow)	: Not applicable for gas mixtures.	
Auto-ignition temperature	: Non flammable.	
Decomposition temperature	: Not applicable.	
Viscosity	: No reliable data available.	
Explosive properties	: Not applicable.	
Oxidising properties	: Oxidiser.	
9.2. Other information		
Molar mass	: Not applicable for gas mixtures.	
Other data	: Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.	

SECTION 10: Stability and reactivity	
10.1. Reactivity	
	No reactivity hazard other than the effects described in sub-sections below.



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10.2. Chemical stability	
	Stable under normal conditions.
10.3. Possibility of hazardous reaction	S
	Violently oxidises organic material.
10.4. Conditions to avoid	
	Avoid moisture in installation systems.
10.5. Incompatible materials	
	May react violently with combustible materials.
	May react violently with reducing agents.
	Keep equipment free from oil and grease.
	For additional information on compatibility refer to ISO 11114.
10.6. Hazardous decomposition produc	cts
	Under normal conditions of storage and use, hazardous decomposition products should not be produced.
SECTION 11: Toxicological info	brmation
11.1. Information on toxicological effect	ts
Acute toxicity	: Toxicological effects not expected from this product if occupational exposure limit values are not exceeded.
	Unlike simple asphyxiants, carbon dioxide has the ability to cause death even when normal oxygen levels (20-21%) are maintained. 5% CO2 has been found to act synergistically to increase the toxicity of certain other gases (CO, NO2). CO2 has been shown to enhance the production of carboxy- or met-hemoglobin by these gases possibly due to carbon dioxide's stimulatory effects on the respiratory and circulatory systems.
	For more information, see EIGA Safety Info 24: "Carbon Dioxide, Physiological hazards" at www.eiga.eu.
Skin corrosion/irritation	: No known effects from this product.
Serious eye damage/irritation	: No known effects from this product.
Respiratory or skin sensitisation	: No known effects from this product.
Germ cell mutagenicity	: No known effects from this product.
Carcinogenicity	: No known effects from this product.
Carcinogenicity Toxic for reproduction : Fertility	
• •	: No known effects from this product.
Toxic for reproduction : Fertility	 No known effects from this product. No known effects from this product.
Toxic for reproduction : Fertility Toxic for reproduction : unborn child	 No known effects from this product. No known effects from this product. No known effects from this product.

SECTION 12: Ecological information	1
12.1. Toxicity	
Assessment	: No ecological damage caused by this product.
EC50 48h - Daphnia magna	: No data available.
EC50 72h - Algae	: No data available.
LC50 96 h - Fish	: No data available.
12.2. Persistence and degradability	
Assessment	: No ecological damage caused by this product.
12.3. Bioaccumulative potential	
Assessment	: No data available.
12.4. Mobility in soil	
Assessment	: Because of its high volatility, the product is unlikely to cause ground or water pollution. Partition into soil is unlikely.
12.5. Results of PBT and vPvB assessment	
Assessment	: Not classified as PBT or vPvB.
12.6. Other adverse effects	



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Other adverse effects	: No known effects from this product.		
Effect on the ozone layer	: None.		
Effect on global warming	: Contains greenhouse gas(es).		
SECTION 13: Disposal consideration	ns		
13.1. Waste treatment methods			
	Contact supplier if guidance is required.		
	May be vented to atmosphere in a well ventilated place.		
	Do not discharge into any place where its accumulation could be dangerous.		
	Ensure that the emission levels from local regulations or operating permits are not exceeded. Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at http://www.eiga.eu for more		
	guidance on suitable disposal methods.		
List of homeodours was to an dear three Operationian	Return unused product in original receptacle to supplier.		
List of hazardous waste codes (from Commission Decision 2001/118/EC)	: 16 05 04 *: Gases in pressure containers (including halons) containing dangerous substances.		
13.2. Additional information			
	External treatment and disposal of waste should comply with applicable local and/or national regulations.		
SECTION 14: Transport information			
14.1. UN number			
UN-No.	: 3156		
14.2. UN proper shipping name			
Transport by road/rail (ADR/RID)	COMPRESSED GAS, OXIDIZING, N.O.S. (Oxygen, Carbon dioxide)		
Transport by air (ICAO-TI / IATA-DGR)	[:] Compressed gas, oxidizing, n.o.s. (Oxygen, Carbon dioxide)		
Transport by sea (IMDG)	COMPRESSED GAS, OXIDIZING, N.O.S. (Oxygen, Carbon dioxide)		
14.3. Transport hazard class(es)			
Labelling			
	2.2 : Non-flammable, non-toxic gases.		
Transport by road/rail (ADR/RID)	5.1 : Oxidizing substances.		
Class	: 2		
Classification code	: 10		
Hazard identification number	: 25		
Tunnel Restriction Transport by air (ICAO-TI / IATA-DGR)	: E - Passage forbidden through tunnels of category E		
Class / Div. (Sub. risk(s))	: 2.2 (5.1)		
Transport by sea (IMDG)			
Class / Div. (Sub. risk(s))	: 2.2 (5.1)		
Emergency Schedule (EmS) - Fire Emergency Schedule (EmS) - Spillage	: F-C : S-W		
14.4. Packing group			
Transport by road/rail (ADR/RID) Transport by air (ICAO-TI / IATA-DGR)	: Not applicable : Not applicable		
Transport by sea (IMDG)	: Not applicable		
14.5. Environmental hazards			
Transport by road/rail (ADR/RID)	: None.		
Transport by air (ICAO-TI / IATA-DGR)	: None.		
Transport by sea (IMDG)	: None.		
14.6. Special precautions for user			
Packing Instruction(s) Transport by road/rail (ADR/RID)	: P200		
Transport by road/fail (ADR/RID) Transport by air (ICAO-TI / IATA-DGR)	200		



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Passenger and Cargo Aircraft	: 200.
Cargo Aircraft only	: 200.
Transport by sea (IMDG)	: P200
Special transport precautions	: Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.
	Before transporting product containers:
	- Ensure there is adequate ventilation.
	- Ensure that containers are firmly secured.
	- Ensure container valve is closed and not leaking.
	 Ensure valve outlet cap nut or plug (where provided) is correctly fitted. Ensure valve protection device (where provided) is correctly fitted.
14.7. Transport in bulk according to Ann	ex II of MARPOL 73/78 and the IBC Code
	Not applicable.
SECTION 15: Regulatory information	ation
	gulations/legislation specific for the substance or mixture
EU-Regulations	
Restrictions on use Seveso Directive : 2012/18/EU (Seveso III)	: None. : Covered.
Seveso Directive : 2012/16/EU (Seveso III)	. Covereu.
National regulations	
National legislation	: Ensure all national/local regulations are observed.
15.2. Chemical safety assessment	
	A CSA does not need to be carried out for this product.
SECTION 16: Other information	
Indication of changes	: Revised safety data sheet in accordance with commission regulation (EU) No 453/2010.
Abbreviations and acronyms	: ATE: Acute Toxicity Estimate
	CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
	REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
	EINECS: European Inventory of Existing Commercial Chemical Substances
	CAS: Chemical Abstract Service
	PPE: Personal Protection Equipment
	LC50 - Lethal Concentration to 50 % of a test population
	RMM: Risk Management Measures
	PBT - Persistent, Bioaccumulative and Toxic
	vPvB - Very Persistent and Very Bioaccumulative
	STOT- SE: Specific Target Organ Toxicity - Single Exposure
	CSA: Chemical Safety Assessment
	EN: European Standard
	UN: United Nations ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road
	IATA - International Air Transport Association
	IMDG code - International Maritime Dangerous Goods
	RID - Regulations concerning the International Carriage of Dangerous Goods by Rail
	WGK: Water Hazard Class
	STOT - RE: Specific Target Organ Toxicity - Repeated Exposure
Training advice	: Ensure operators understand the hazard of oxygen enrichment.
Further information	: Classification using data from databases maintained by the European Industrial Gases Association (EIGA).
	Classification in accordance with the calculation methods of Regulation (EC) 1272/2008 CLP.

Full wording of relevant H Statements and classification codes

Ox. Gas 1	Oxidising Gases, Category 1
Press. Gas (Comp.)	Gases under pressure: Compressed gas
Press. Gas (Liq.)	Gases under pressure: Liquefied gas
H270	May cause or intensify fire; oxidiser.
H280	Contains gas under pressure; may explode if heated.



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DISCLAIMER OF LIABILITY

: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.

Details given in this document are believed to be correct at the time of going to press.

Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.