

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

SDS_Ind.Mix_223

Idrazoto N20

SECTION 1: Identification of the substance/mixture and of the company/undertaking 1.1. Product identifier Product form : Mixture Trade name : Idrazoto N20 SDS code : SDS_Ind.Mix_223 : 000144 Internal reference no 1.2. Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses : Industrial and professional. Perform risk assessment prior to use. Contact supplier for more information on uses. Uses advised against : Consumer use. 1.3. Details of the supplier of the safety data sheet Company identification : Sapio Produzione Idrogeno Ossigeno Srl Via S. Pellico, 48 20900 Monza - ITALIA +39 039 83981 | +39 039 836068 http://www.sapio.it/ sds@sapio.it 1.4. Emergency telephone number Emergency telephone number : +39 0295705444 (24/7) **SECTION 2: Hazards identification** 2.1. Classification of the substance or mixture Classification according to Regulation (EC) No. 1272/2008 [CLP] Flammable gases, Category 1 H220 Physical hazards H280 Gases under pressure: Compressed gas 2.2. Label elements Labelling according to Regulation (EC) No. 1272/2008 [CLP] Hazard pictograms (CLP) GHS02 GHS04 Signal word (CLP) : Danger H220 - Extremely flammable gas. Hazard statements (CLP) H280 - Contains gas under pressure; may explode if heated. Precautionary statements (CLP) - Prevention : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely. - Response : P381 - In case of leakage, eliminate all ignition sources. - Storage : P403 - Store in a well-ventilated place. 2.3. Other hazards

Other hazards not contributing to the classification : None.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Hydrogen	CAS-No.: 1333-74-0 EC-No.: 215-605-7 EC Index-No.: 001-001-00-9 Registration-No.: *1	80	Flam. Gas 1, H220 Press. Gas (Comp.), H280
Nitrogen	CAS-No.: 7727-37-9 EC-No.: 231-783-9 EC Index-No.: Registration-No.: *1	20	Press. Gas (Comp.), H280



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Full text of H-statements: see section 16

Contains no other components or impurities which will influence the classification of the product.

*1: Listed in Annex IV / V REACH, exempted from registration.

*2: Registration deadline not expired.

*3: Registration not required: Substance manufactured or imported < 1t/y.

SECTION 4: First aid measures

4.1. Description of first aid me	asures : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped.	
- Skin contact	: Adverse effects not expected from this product.	
- Eye contact	: Adverse effects not expected from this product.	
- Ingestion	: Ingestion is not considered a potential route of exposure.	
4.2. Most important symptoms and effects, both acute and delayed		

Refer to section 11.

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures	
5.1. Extinguishing media	
- Suitable extinguishing media - Unsuitable extinguishing media	 Water spray or fog. Carbon dioxide. Do not use water jet to extinguish.
5.2. Special hazards arising from the substa	ance or mixture
Specific hazards Hazardous combustion products	Exposure to fire may cause containers to rupture/explode.None.
5.3. Advice for firefighters	
Specific methods	 Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems. If possible, stop flow of product. Use water spray or fog to knock down fire fumes if possible. Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire. Move containers away from the fire area if this can be done without risk.
Special protective equipment for fire fighters	 In confined space use self-contained breathing apparatus. Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters. Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask. Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.

SECTION 6: Accidental release measures 6.1. Personal precautions, protective equipment and emergency procedures

on in croonal productions, procedure equipment and emergency procedures		
	Try to stop release. Evacuate area. Monitor concentration of released product. Consider the risk of potentially explosive atmospheres. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Eliminate ignition sources. Ensure adequate air ventilation. Act in accordance with local emergency plan. Stay upwind.	
6.2. Environmental precautions		
	Try to stop release.	
6.3. Methods and material for containment and	cleaning up	
	Ventilate area.	
6.4. Reference to other sections		
	See also sections 8 and 13.	

SECTION 7: Handling and storage			
	Sapio Produzione Idrogeno Ossigeno Srl	EN (English)	



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7.1. Precautions for safe handling	
Safe use of the product	 The product must be handled in accordance with good industrial hygiene and safety procedures. Only experienced and properly instructed persons should handle gases under pressure. Consider pressure relief device(s) in gas installations. Ensure the complete gas system was (or is regularily) checked for leaks before use. Do not smoke while handling product. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt. Avoid suck back of water, acid and alkalis. Assess the risk of potentially explosive atmospheres and the need for explosion-proof equipment. Purge air from system before introducing gas. Take precautionary measures against static discharge. Keep away from ignition sources (including static discharges). Consider the use of only non-sparking tools. Do not breathe gas. Avoid release of product into atmosphere. Ensure equipment is adequately earthed.
Safe handling of the gas receptacle	 Do not allow backfeed into the container. Protect receptacles from physical damage; do not drag, roll, slide or drop. When moving receptacles, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport receptacles. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. If user experiences any difficulty operating receptacle valve discontinue use and contact supplier. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Keep container valve outlets clean and free from contaminants particularly oil and water. Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to transfer gases from one container to another. Never use direct flame or electrical heating devices to raise the pressure of a container. Do not remove or deface labels provided by the supplier for the identification of the receptacle contents. Suck back of water into the container must be prevented. Open valve slowly to avoid pressure shock.
7.2. Conditions for safe storage, inclu	ding any incompatibilities
	Observe all regulations and local requirements regarding storage of containers. Containers should not be stored in conditions likely to encourage corrosion. Container valve guards or caps should be in place. Containers should be stored in the vertical position and properly secured to prevent them from falling over. Stored containers should be periodically checked for general condition and leakage. Keep container below 50°C in a well ventilated place. Store containers in location free from fire risk and away from sources of heat and ignition. Keep away from combustible materials. Segregate from oxidant gases and other oxidants in store. All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Hydrogen (1333-74-0)		
OEL : Occupational Exposure Limits		
ACGIH	Remark (ACGIH)	Simple Asphyxiant
ACGIH	Regulatory reference	ACGIH 2017
DNEL (Derived-No Effect Level)	: None available.	
PNEC (Predicted No-Effect Concent	ration) : None available.	
8.2. Exposure controls		
8.2.1. Appropriate engineering	l controls	
	Provide adequate general	and local exhaust ventilation.
	Product to be handled in a	closed system.
	Systems under pressure s	hould be regularily checked for leakages.
	Ensure exposure is below	occupational exposure limits (where available).
	Gas detectors should be u	sed when flammable gases/vapours may be released.
	Consider the use of a work	permit system e.g. for maintenance activities.
8.2.2. Individual protection measures, e.g. personal protective equipment		



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	A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered:
	PPE compliant to the recommended EN/ISO standards should be selected.
Eye/face protection	: Wear safety glasses with side shields.
	Standard EN 166 - Personal eye-protection - specifications.
Skin protection	
- Hand protection	: Wear working gloves when handling gas containers.
	Standard EN 388 - Protective gloves against mechanical risk.
- Other	: Consider the use of flame resistant anti-static safety clothing.
	Standard EN ISO 14116 - Limited flame spread materials.
	Standard EN 1149-5 - Protective clothing: Electrostatic properties.
	Wear safety shoes while handling containers.
	Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
Respiratory protection	: Gas filters may be used if all surrounding conditions e.g. type and concentration of the contaminant(s) and duration of use are known.
	Use gas filters with full face mask, where exposure limits may be exceeded for a short-term period, e.g. connecting or disconnecting containers.
	Gas filters do not protect against oxygen deficiency.
	Standard EN 14387 - Gas filter(s), combined filter(s) and full face mask - EN 136.
Thermal hazards	: None in addition to the above sections.
8.2.3. Environmental exposure controls	
	Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

SECTION 9: Physical and chemical properties		
9.1. Information on basic physical and chemical properties		
Appearance		
 Physical state at 20°C / 101.3kPa 	: Gas	
• Colour	Mixture contains one or more component(s) which have the following colour(s): Colourless.	
Odour	: Odourless.	
Odour threshold	: Odour threshold is subjective and inadequate to warn of overexposure.	
рН	: Not applicable for gases and gas mixtures.	
Melting point / Freezing point	: Not applicable for gas mixtures.	
Boiling point	: Not applicable for gas mixtures.	
Flash point	: Not applicable for gases and gas mixtures.	
Evaporation rate	: Not applicable for gases and gas mixtures.	
Flammability (solid, gas)	: Extremely flammable gas.	
Explosive limits	: Flammability range not available.	
Vapour pressure [20°C]	: Not applicable.	
Vapour pressure [50°C]	: Not applicable.	
Vapour density	: Not applicable.	
Relative density, gas (air=1)	: Lighter or similar to air.	
Partition coefficient n-octanol/water (Log Kow)	: Not applicable for gas mixtures.	
Auto-ignition temperature	: Not known.	
Decomposition temperature	: Not applicable.	

Explosive properties Oxidising properties

Viscosity

9.2. Other information Molar mass : Not applicable for gas mixtures. Other data : None.

SECTION 10: Stability and reactivity	
10.1. Reactivity	
	No reactivity hazard other than the effects described in sub-sections below.
10.2. Chemical stability	
	Stable under normal conditions.
10.3. Possibility of hazardous reactions	

: No reliable data available.

: Not applicable.

: Not applicable.



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	Can form explosive mixture with air.
	May react violently with oxidants.
10.4. Conditions to avoid	
	Keep away from heat/sparks/open flames/hot surfaces. – No smoking.
	Avoid moisture in installation systems.
10.5. Incompatible materials	
	Air, Oxidisers.
	For additional information on compatibility refer to ISO 11114.
10.6. Hazardous decomposition products	
	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information		
11.1. Information on toxicological effects		
Acute toxicity	: Toxicological effects not expected from this product if occupational exposure limit values are not exceeded.	
Skin corrosion/irritation	: No known effects from this product.	
Serious eye damage/irritation	: No known effects from this product.	
Respiratory or skin sensitisation	: No known effects from this product.	
Germ cell mutagenicity	: No known effects from this product.	
Carcinogenicity	: No known effects from this product.	
Toxic for reproduction : Fertility	: No known effects from this product.	
Toxic for reproduction : unborn child	: No known effects from this product.	
STOT-single exposure	: No known effects from this product.	
STOT-repeated exposure	: No known effects from this product.	
Aspiration hazard	: Not applicable for gases and gas mixtures.	

SECTION 12: Ecological inf	ormation
12.1. Toxicity	
Assessment	: No ecological damage caused by this product.
EC50 48h - Daphnia magna	: No data available.
EC50 72h - Algae	: No data available.
LC50 96 h - Fish	: No data available.
12.2. Persistence and degradabilit	у
Assessment	: No ecological damage caused by this product.
12.3. Bioaccumulative potential	
Assessment	: No data available.
12.4. Mobility in soil	
Assessment	: Because of its high volatility, the product is unlikely to cause ground or water pollution. Partition into soil is unlikely.
12.5. Results of PBT and vPvB ass	sessment
Assessment	: Not classified as PBT or vPvB.
12.6. Other adverse effects	
Other adverse effects	: No known effects from this product.
Effect on the ozone layer	: None.
Effect on global warming	: Contains greenhouse gas(es).
SECTION 13: Disposal cons	siderations
13.1. Waste treatment methods	
	Contact supplier if guidance is required.

Internal reference no.: 000144

Do not discharge into areas where there is a risk of forming an explosive mixture with air. Waste gas should



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	be flared through a suitable burner with flash back arrestor.
	Do not discharge into any place where its accumulation could be dangerous.
	Ensure that the emission levels from local regulations or operating permits are not exceeded.
	Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at http://www.eiga.eu for more guidance on suitable disposal methods.
	Return unused product in original receptacle to supplier.
List of hazardous waste codes (from Commission Decision 2001/118/EC)	: 16 05 04 *: Gases in pressure containers (including halons) containing dangerous substances.
13.2. Additional information	
	External treatment and disposal of waste should comply with applicable local and/or national regulations.

SECTION 14: Transport information	
14.1. UN number	
UN-No.	: 1954
14.2. UN proper shipping name	
Transport by road/rail (ADR/RID)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Hydrogen, Nitrogen)
Transport by air (ICAO-TI / IATA-DGR)	Compressed gas, flammable, n.o.s. (Hydrogen, Nitrogen)
Transport by sea (IMDG)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Hydrogen, Nitrogen)
14.3. Transport hazard class(es)	
Labelling	: 2.1 : Flammable gases.
Transport by road/rail (ADR/RID)	2.1. Hammable gases.
Class	: 2
Classification code	: 1F
Hazard identification number	: 23
Tunnel Restriction	B/D - Tank carriage : Passage forbidden through tunnels of category B, C, D and E. Other carriage : Passage forbidden through tunnels of category D and E
Transport by air (ICAO-TI / IATA-DGR)	
Class / Div. (Sub. risk(s))	: 2.1
Transport by sea (IMDG)	
Class / Div. (Sub. risk(s))	: 2.1
Emergency Schedule (EmS) - Fire	: F-D
Emergency Schedule (EmS) - Spillage	: S-U
14.4. Packing group	
Transport by road/rail (ADR/RID)	: Not applicable
Transport by air (ICAO-TI / IATA-DGR)	: Not applicable
Transport by sea (IMDG)	: Not applicable
14.5. Environmental hazards	
Transport by road/rail (ADR/RID)	: None.
Transport by air (ICAO-TI / IATA-DGR)	: None.
Transport by sea (IMDG)	: None.
14.6. Special precautions for user	
Packing Instruction(s)	
Transport by road/rail (ADR/RID)	: P200
Transport by air (ICAO-TI / IATA-DGR)	
Passenger and Cargo Aircraft	: Forbidden.
Cargo Aircraft only	: 200.
Transport by sea (IMDG)	: P200
Special transport precautions	 Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers:



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	- Ensure there is adequate ventilation.
	- Ensure that containers are firmly secured.
	- Ensure container valve is closed and not leaking.
	- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
	- Ensure valve protection device (where provided) is correctly fitted.
14.7 Transport in bulk according to App	ex II of MARPOL 73/78 and the IBC Code
14.7. Hansport in back according to Ann	Not applicable.
	not applicable.
SECTION 15: Regulatory informa	ation
15.1 Safety, health and environmental re	gulations/legislation specific for the substance or mixture
EU-Regulations	
-	
Restrictions on use	: None.
Seveso Directive : 2012/18/EU (Seveso III)	: Covered.
National regulations	
National legislation	: Ensure all national/local regulations are observed.
15.2. Chemical safety assessment	
Total offerniour surery assessment	A CSA does not need to be carried out for this product.
SECTION 16: Other information	
Indication of changes	: Revised safety data sheet in accordance with commission regulation (EU) No 453/2010.
Abbreviations and acronyms	: ATE: Acute Toxicity Estimate
	CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
	REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No
	1907/2006
	EINECS: European Inventory of Existing Commercial Chemical Substances
	CAS: Chemical Abstract Service
	PPE: Personal Protection Equipment
	LC50 - Lethal Concentration to 50 % of a test population
	RMM: Risk Management Measures
	PBT - Persistent, Bioaccumulative and Toxic
	vPvB - Very Persistent and Very Bioaccumulative
	STOT- SE: Specific Target Organ Toxicity - Single Exposure
	CSA: Chemical Safety Assessment
	EN: European Standard
	UN: United Nations
	ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road
	IATA - International Air Transport Association
	IMDG code - International Maritime Dangerous Goods
	RID - Regulations concerning the International Carriage of Dangerous Goods by Rail
	WGK: Water Hazard Class
	STOT - RE: Specific Target Organ Toxicity - Repeated Exposure
Training advice	: Ensure operators understand the flammability hazard.
Further information	 Classification using data from databases maintained by the European Industrial Gases Association (EIGA).
	Classification in accordance with the calculation methods of Regulation (EC) 1272/2008 CLP.

Full wording of relevant H Statements and classification codes

Flam. Gas 1	Flammable gases, Category 1
Press. Gas (Comp.)	Gases under pressure: Compressed gas
H220	Extremely flammable gas.
H280	Contains gas under pressure; may explode if heated.
1200	Containe gae ander precedere, may express in neared.

DISCLAIMER OF LIABILITY

: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.

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