

Lasergas Rofin

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Trade name	: Lasergas Rofin
SDS code	: SDS_Rofin
Internal reference no.	: 002843
Other means of identification	: Special gas mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	: Industrial and professional. Perform risk assessment prior to use. Contact supplier for more information on uses.
Uses advised against	: Consumer use.

1.3. Details of the supplier of the safety data sheet

Company identification	: Sapiro Produzione Idrogeno Ossigeno Srl Via S. Pellico, 48 20900 Monza - ITALIA +39 039 83981 +39 039 836068 http://www.sapiro.it/ sds@sapiro.it
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1.4. Emergency telephone number

Emergency telephone number	: +39 0295705444 (24/7)
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SECTION 2: Hazards identification



2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards	Gases under pressure: Compressed gas	H280
Health hazards	Reproductive toxicity, Category 1A	H360D
	Specific target organ toxicity — Repeated exposure, Category 2	H373

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)	:  
	: GHS04 GHS08
Signal word (CLP)	: Danger
Hazard statements (CLP)	: H280 - Contains gas under pressure; may explode if heated. H360D - May damage the unborn child. H373 - May cause damage to organs through prolonged or repeated exposure.
Precautionary statements (CLP)	: - Prevention : P202 - Do not handle until all safety precautions have been read and understood. P260 - Do not breathe gas, vapours. P280 - Wear protective gloves, protective clothing, eye protection, face protection. - Response : P308+P313 - IF exposed or concerned: Get medical advice. - Storage : P405 - Store locked up. P403 - Store in a well-ventilated place.
Supplemental information	: Restricted to professional users.

2.3. Other hazards

Other hazards not contributing to the classification	: None.
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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

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Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Helium	CAS-No.: 7440-59-7 EC-No.: 231-168-5 EC Index-No.: Registration-No.: *1	65	Press. Gas (Comp.), H280
Nitrogen	CAS-No.: 7727-37-9 EC-No.: 231-783-9 EC Index-No.: Registration-No.: *1	19	Press. Gas (Comp.), H280
Carbon monoxide	CAS-No.: 630-08-0 EC-No.: 211-128-3 EC Index-No.: 006-001-00-2 Registration-No.: 01-2119480165-39	6	Flam. Gas 1, H220 Press. Gas (Comp.), H280 Acute Tox. 3 (Inhalation:gas), H331 Repr. 1A, H360D STOT RE 1, H372
Carbon dioxide	CAS-No.: 124-38-9 EC-No.: 204-696-9 EC Index-No.: Registration-No.: *1	4	Press. Gas (Liq.), H280
Oxygen	CAS-No.: 7782-44-7 EC-No.: 231-956-9 EC Index-No.: 008-001-00-8 Registration-No.: *1	3	Ox. Gas 1, H270 Press. Gas (Comp.), H280
Xenon	CAS-No.: 7440-63-3 EC-No.: 231-172-7 EC Index-No.: Registration-No.: *1	3	Press. Gas (Liq.), H280

Full text of H-statements: see section 16

Contains no other components or impurities which will influence the classification of the product.

*1: Listed in Annex IV / V REACH, exempted from registration.

*2: Registration deadline not expired.

*3: Registration not required: Substance manufactured or imported < 1t/y.

SECTION 4: First aid measures

4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped.
- Skin contact : Adverse effects not expected from this product.
- Eye contact : Adverse effects not expected from this product.
- Ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

Refer to section 11.

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

- Specific hazards : Exposure to fire may cause containers to rupture/explode.
- Hazardous combustion products : Carbon monoxide.

5.3. Advice for firefighters

- Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems. If possible, stop flow of product. Use water spray or fog to knock down fire fumes if possible. Move containers away from the fire area if this can be done without risk.
- Special protective equipment for fire fighters : Wear gas tight chemically protective clothing in combination with self contained breathing apparatus. Standard EN 943-2: Protective clothing against liquid and gaseous chemicals, aerosols and solid particles. Gas-tight chemical protective suits for emergency teams. Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Try to stop release.

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Evacuate area.
Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.
Ensure adequate air ventilation.
Act in accordance with local emergency plan.
Stay upwind.

6.2. Environmental precautions

Try to stop release.

6.3. Methods and material for containment and cleaning up

Ventilate area.

6.4. Reference to other sections

See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Safe use of the product

- : The product must be handled in accordance with good industrial hygiene and safety procedures.
- Only experienced and properly instructed persons should handle gases under pressure.
- Consider pressure relief device(s) in gas installations.
- Ensure the complete gas system was (or is regularly) checked for leaks before use.
- Do not smoke while handling product.
- Avoid exposure, obtain special instructions before use.
- Use only properly specified equipment which is suitable for this product, its supply pressure and temperature.
- Contact your gas supplier if in doubt.
- Avoid suck back of water, acid and alkalis.
- Do not breathe gas.
- Avoid release of product into atmosphere.

Safe handling of the gas receptacle

- : Do not allow backfeed into the container.
- Protect receptacles from physical damage; do not drag, roll, slide or drop.
- When moving receptacles, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport receptacles.
- Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
- If user experiences any difficulty operating receptacle valve discontinue use and contact supplier.
- Never attempt to repair or modify container valves or safety relief devices.
- Damaged valves should be reported immediately to the supplier.
- Keep container valve outlets clean and free from contaminants particularly oil and water.
- Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
- Close container valve after each use and when empty, even if still connected to equipment.
- Never attempt to transfer gases from one container to another.
- Never use direct flame or electrical heating devices to raise the pressure of a container.
- Do not remove or deface labels provided by the supplier for the identification of the receptacle contents.
- Suck back of water into the container must be prevented.
- Open valve slowly to avoid pressure shock.

7.2. Conditions for safe storage, including any incompatibilities

Observe all regulations and local requirements regarding storage of containers.
Containers should not be stored in conditions likely to encourage corrosion.
Container valve guards or caps should be in place.
Containers should be stored in the vertical position and properly secured to prevent them from falling over.
Stored containers should be periodically checked for general condition and leakage.
Keep container below 50°C in a well ventilated place.
Store containers in location free from fire risk and away from sources of heat and ignition.
Keep away from combustible materials.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Nitrogen (7727-37-9)		
OEL : Occupational Exposure Limits		
ACGIH	Remark (ACGIH)	TLV® Basis: Simple Asphyxiant
	Regulatory reference	ACGIH 2018
Carbon dioxide (124-38-9)		
OEL : Occupational Exposure Limits		
ACGIH	ACGIH TWA (ppm)	5000 ppm
	ACGIH STEL (ppm)	30000 ppm

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Italy	Remark (ACGIH)	TLV® Basis: Asphyxia
	Regulatory reference	ACGIH 2018
	TWA (IT) OEL 8h [mg/m³]	9000 mg/m³
	TWA (IT) OEL 8h [ppm]	5000 ppm
	Regulatory reference	Allegato XXXVIII del D.Lgs. 9 aprile 2008, n. 81 e s.m.i.
Carbon monoxide (630-08-0)		
OEL : Occupational Exposure Limits		
ACGIH	ACGIH TWA (ppm)	25 ppm
	Remark (ACGIH)	TLV® Basis: COHb-emia. Notations: BEI
	Regulatory reference	ACGIH 2018
Helium (7440-59-7)		
OEL : Occupational Exposure Limits		
ACGIH	Remark (ACGIH)	TLV® Basis: Simple Asphyxiant
	Regulatory reference	ACGIH 2018
Carbon monoxide (630-08-0)		
DNEL: Derived no effect level (Workers)		
Acute - local effects, inhalation		100 ppm
Acute - systemic effects, inhalation		117 mg/m³
Long-term - local effects, inhalation		23 ppm
Long-term - systemic effects, inhalation		23 mg/m³

PNEC (Predicted No-Effect Concentration) : None established.

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Product to be handled in a closed system and under strictly controlled conditions.
Provide adequate general and local exhaust ventilation.
Preferably use permanent leak-tight installations (e.g. welded pipes).
Systems under pressure should be regularly checked for leakages.
Ensure exposure is below occupational exposure limits (where available).
Consider the use of a work permit system e.g. for maintenance activities.

8.2.2. Individual protection measures, e.g. personal protective equipment

A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered:

PPE compliant to the recommended EN/ISO standards should be selected.

- Eye/face protection : Wear safety glasses with side shields.
Standard EN 166 - Personal eye-protection - specifications.
- Skin protection :
 - Hand protection : Wear working gloves when handling gas containers.
Standard EN 388 - Protective gloves against mechanical risk.
 - Other : Wear safety shoes while handling containers.
Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
- Respiratory protection : Gas filters may be used if all surrounding conditions e.g. type and concentration of the contaminant(s) and duration of use are known.
Use gas filters with full face mask, where exposure limits may be exceeded for a short-term period, e.g. connecting or disconnecting containers.
Consult respiratory device supplier's product information for the selection of the appropriate device.
Gas filters do not protect against oxygen deficiency.
Standard EN 14387 - Gas filter(s), combined filter(s) and standard EN136, full face masks .
Keep self contained breathing apparatus readily available for emergency use.
Self contained breathing apparatus is recommended, where unknown exposure may be expected, e.g. during maintenance activities on installation systems.
Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.
- Thermal hazards : None in addition to the above sections.

8.2.3. Environmental exposure controls

Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

- Physical state at 20°C / 101.3kPa : Gas
- Colour : Mixture contains one or more component(s) which have the following colour(s):
Colourless.

Odour

: Odourless.

Odour threshold

: Odour threshold is subjective and inadequate to warn of overexposure.

pH

: Not applicable for gases and gas mixtures.

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Melting point / Freezing point	: Not applicable for gas mixtures.
Boiling point	: Not applicable for gas mixtures.
Flash point	: Not applicable for gases and gas mixtures.
Evaporation rate	: Not applicable for gases and gas mixtures.
Flammability (solid, gas)	: Non flammable.
Explosive limits	: Non flammable.
Vapour pressure [20°C]	: Not applicable.
Vapour pressure [50°C]	: Not applicable.
Vapour density	: Not applicable.
Relative density, gas (air=1)	: Lighter or similar to air.
Partition coefficient n-octanol/water (Log Kow)	: Not applicable for gas mixtures.
Auto-ignition temperature	: Non flammable.
Decomposition temperature	: Not applicable.
Viscosity	: No reliable data available.
Explosive properties	: Not applicable.
Oxidising properties	: Not applicable.

9.2. Other information

Molar mass	: Not applicable for gas mixtures.
Other data	: None.

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Avoid moisture in installation systems.

10.5. Incompatible materials

For additional information on compatibility refer to ISO 11114.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Classification criteria are not met.
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Carbon monoxide (630-08-0)	
LC50 inhalation rat	3760 ppm/1h 1300 ppm/4h

Skin corrosion/irritation	: No known effects from this product.
Serious eye damage/irritation	: No known effects from this product.
Respiratory or skin sensitisation	: No known effects from this product.
Germ cell mutagenicity	: No known effects from this product.
Carcinogenicity	: No known effects from this product.
Toxic for reproduction : Fertility	: No known effects from this product.
Toxic for reproduction : unborn child	: May damage the unborn child.
STOT-single exposure	: No known effects from this product.
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not applicable for gases and gas mixtures.

SECTION 12: Ecological information

12.1. Toxicity

Assessment	: No ecological damage caused by this product.
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EC50 48h - Daphnia magna	: No data available.
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EC50 72h - Algae	: No data available.
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LC50 96 h - Fish : No data available.

12.2. Persistence and degradability

Assessment : No data available.

12.3. Bioaccumulative potential

Assessment : No data available.

12.4. Mobility in soil

Assessment : Because of its high volatility, the product is unlikely to cause ground or water pollution.
Partition into soil is unlikely.

12.5. Results of PBT and vPvB assessment

Assessment : Not classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects : No known effects from this product.

Effect on the ozone layer : None.

Effect on global warming : Contains greenhouse gas(es).

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Contact supplier if guidance is required.

Must not be discharged to atmosphere.

Ensure that the emission levels from local regulations or operating permits are not exceeded.

Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.eu> for more guidance on suitable disposal methods.

Return unused product in original receptacle to supplier.

List of hazardous waste codes (from Commission Decision 2000/532/EC as amended)

: 16 05 04 *: Gases in pressure containers (including halons) containing hazardous substances.

13.2. Additional information

External treatment and disposal of waste should comply with applicable local and/or national regulations.

SECTION 14: Transport information

14.1. UN number

UN-No. : 1956

14.2. UN proper shipping name

Transport by road/rail (ADR/RID) : COMPRESSED GAS, N.O.S. (Helium, Carbon monoxide)

Transport by air (ICAO-TI / IATA-DGR) : Compressed gas, n.o.s. (Helium, Carbon monoxide)

Transport by sea (IMDG) : COMPRESSED GAS, N.O.S. (Helium, Carbon monoxide)

14.3. Transport hazard class(es)

Labelling :



2.2 : Non-flammable, non-toxic gases.

Transport by road/rail (ADR/RID)

Class : 2

Classification code : 1A

Hazard identification number : 20

Tunnel Restriction : E - Passage forbidden through tunnels of category E

Transport by air (ICAO-TI / IATA-DGR)

Class / Div. (Sub. risk(s)) : 2.2

Transport by sea (IMDG)

Class / Div. (Sub. risk(s)) : 2.2

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Emergency Schedule (EmS) - Fire : F-C
Emergency Schedule (EmS) - Spillage : S-V

14.4. Packing group

Transport by road/rail (ADR/RID) : Not applicable
Transport by air (ICAO-TI / IATA-DGR) : Not applicable
Transport by sea (IMDG) : Not applicable

14.5. Environmental hazards

Transport by road/rail (ADR/RID) : None.
Transport by air (ICAO-TI / IATA-DGR) : None.
Transport by sea (IMDG) : None.

14.6. Special precautions for user

Packing Instruction(s)

Transport by road/rail (ADR/RID) : P200
Transport by air (ICAO-TI / IATA-DGR)
Passenger and Cargo Aircraft : 200.
Cargo Aircraft only : 200.
Transport by sea (IMDG) : P200

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.
Before transporting product containers:
- Ensure there is adequate ventilation.
- Ensure that containers are firmly secured.
- Ensure container valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

Restrictions on use : Restricted to professional users (Annex XVII REACH).
Seveso Directive : 2012/18/EU (Seveso III) : Not covered.

National regulations

National legislation : Ensure all national/local regulations are observed.

15.2. Chemical safety assessment

A CSA does not need to be carried out for this product.

SECTION 16: Other information

Indication of changes : Revised safety data sheet in accordance with commission regulation (EU) No 453/2010.

Abbreviations and acronyms : ATE: Acute Toxicity Estimate
CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
EINECS: European Inventory of Existing Commercial Chemical Substances
CAS: Chemical Abstract Service
PPE: Personal Protection Equipment
LC50 - Lethal Concentration to 50 % of a test population
RMM: Risk Management Measures
PBT - Persistent, Bioaccumulative and Toxic
vPvB - Very Persistent and Very Bioaccumulative
STOT- SE: Specific Target Organ Toxicity - Single Exposure
CSA: Chemical Safety Assessment
EN: European Standard

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UN: United Nations

ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road

IATA - International Air Transport Association

IMDG code - International Maritime Dangerous Goods

RID - Regulations concerning the International Carriage of Dangerous Goods by Rail

WGK: Water Hazard Class

STOT - RE: Specific Target Organ Toxicity - Repeated Exposure

Training advice

: Users of breathing apparatus must be trained.

Further information

: Classification using data from databases maintained by the European Industrial Gases Association (EIGA).

Classification in accordance with the calculation methods of Regulation (EC) 1272/2008 CLP.

Full wording of relevant H Statements and classification codes

Acute Tox. 3 (Inhalation:gas)	Acute toxicity (inhalation:gas) Category 3
Flam. Gas 1	Flammable gases, Category 1
Ox. Gas 1	Oxidising Gases, Category 1
Press. Gas (Comp.)	Gases under pressure: Compressed gas
Press. Gas (Liq.)	Gases under pressure: Liquefied gas
Repr. 1A	Reproductive toxicity, Category 1A
STOT RE 1	Specific target organ toxicity — Repeated exposure, Category 1
STOT RE 2	Specific target organ toxicity — Repeated exposure, Category 2
H220	Extremely flammable gas.
H270	May cause or intensify fire; oxidiser.
H280	Contains gas under pressure; may explode if heated.
H331	Toxic if inhaled.
H360D	May damage the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.

DISCLAIMER OF LIABILITY

: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.

Details given in this document are believed to be correct at the time of going to press.

Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.