



With over 50 subsidiaries. production units and commercial branches, Sapio operates throughout Italy and on the international market, as a centre of expertise for the continuous improvement of the productivity, performance and environmental sustainability of every customer.

#### 700 TURNOVER 2021 (MILLIONS €)

**INVESTMENTS 2021** (MILLIONS €)

2,250 EMPLOYEES

MAIN SECTORS **INDUSTRY | HEALTH** 

44/130

Companies / Agencies

**EUROPEAN COUNTRIES:** ITALY, GERMANY, FRANCE, SLOVENIA, TURKEY, SPAIN



#### **OUR SITES**

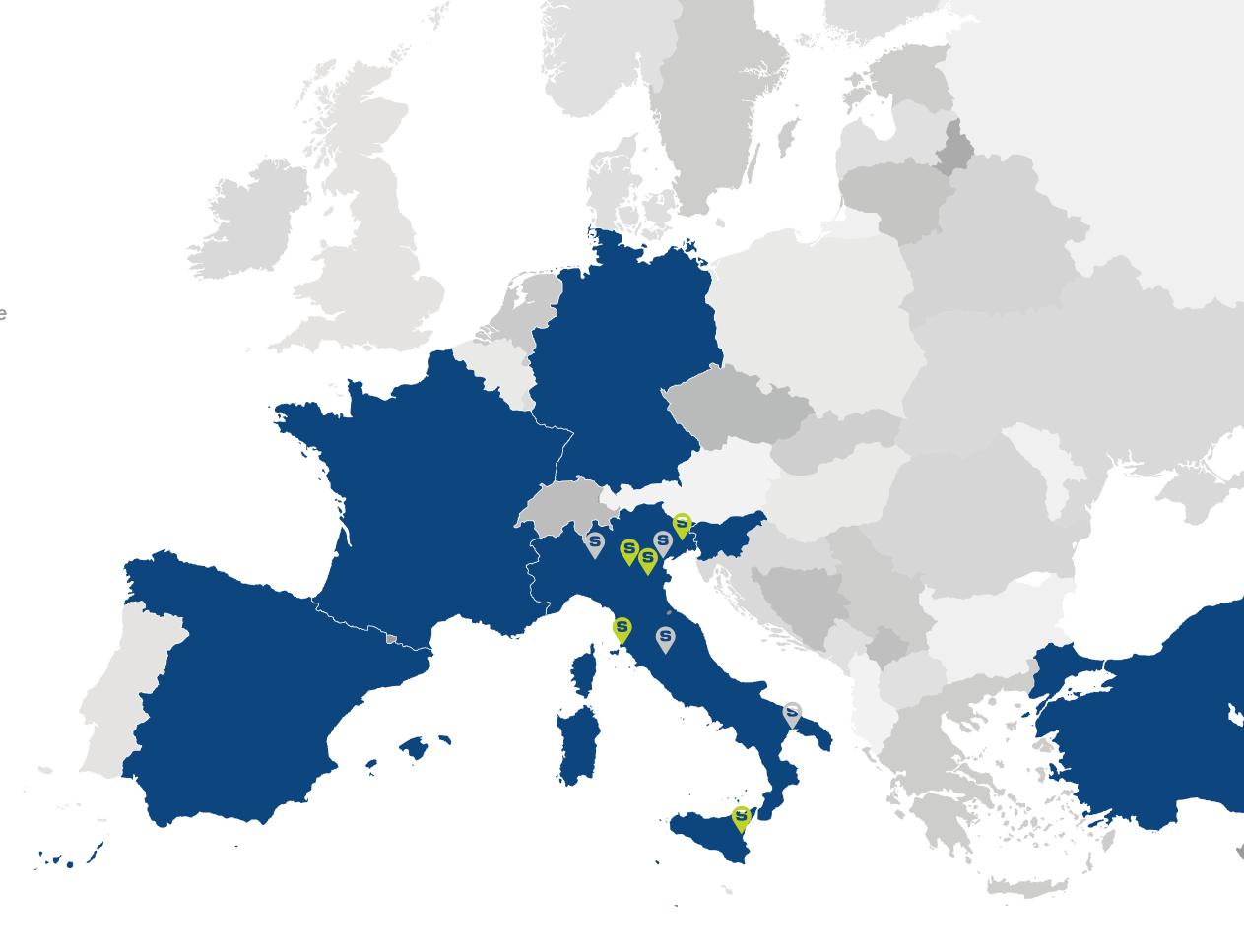
- France Maxéville / Aix-en-Provence
- Germany Homburg / Hattingen / Glinde
- Slovenia Celje
- Turkey Degirmenbahçe
- Spain Madrid
- Italy Monza

#### ASU

- Porto Marghera
- Orte
- Caponago
- Brindisi

#### H<sub>2</sub> PRODUCTION

- Castelmassa
- Catania
- Mantua
- Piombino
- Torviscosa

























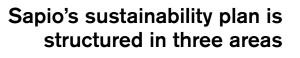




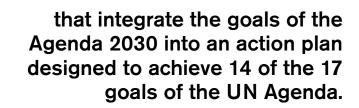








### CARE / PROTECT / **DEVELOP/**









SUSTAINABLE

DEVELOPMENT











GOALS











#### A ROWELBEING -W-

## TAKING CARE OF EMPLOYEES AND CUSTOMERS.

For Sapio the company is an ecosystem in continuous exchange with the outside world. It has the duty to protect the health and quality of life of the people, employees, customers and the community in which it operates.

This is why it develops innovative industrial technologies and processes that guarantee the quality of the air and water and improve the working conditions in the plants.

#### THE ACTIONS EMPLOYED BY SAPIO:

- Safety of employees and suppliers: pillar of Sapio's activities
- Management and safety of products and services
- Customer satisfaction
- Innovation of products and services
- Protecting customers' data
- Support of the community and relations with the territory













#### PROTECT

## PROTECTING THE ENVIRONMENT.

There can be no real development without protection of the environmental resources. Sapio invests in increasingly sustainable processes and products to reduce the use of pollutants, to eliminate waste and to build innovative and efficient infrastructures and plants that don't impact the environment.

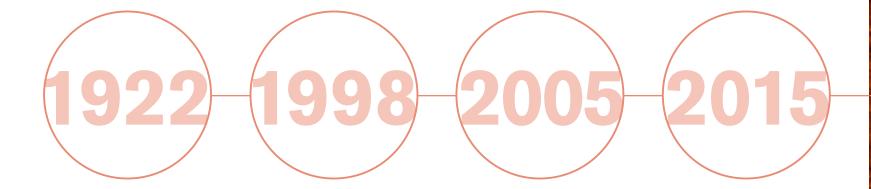
THE ACTIONS EMPLOYED BY SAPIO:

- Development of solutions, technologies and offers for the sustainability of the customers
- Commitment to reducing the carbon footprint





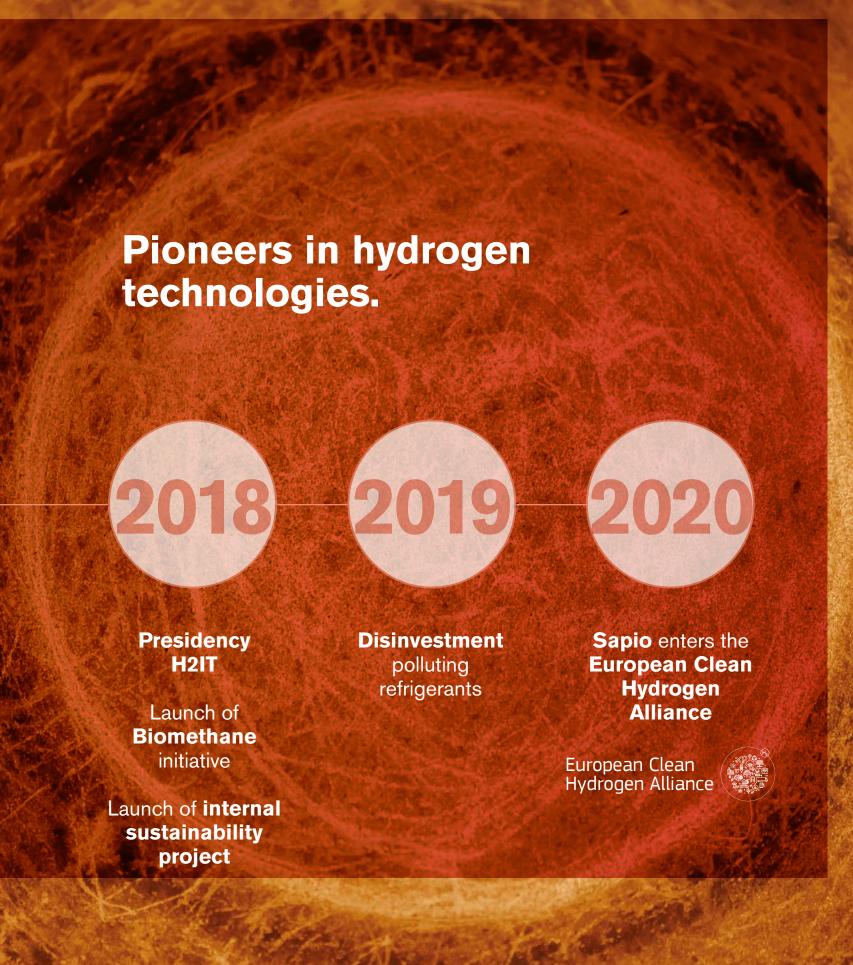
## 100 YEARS FOR SUSTAINABILITY



Sapio was founded (acronym for: Hydrogen and Oxygen Production Joint Stock Company) Sapio is the first Italian company to test hydrogen for mobility solutions Sapio contributes to the birth of H2IT, the Italian Association for Hydrogen and Fuel Cells

Presidency
Hydrogen
Mobility Italy







Climate change is bringing us an important message and lesson.

It's teaching us to respect the environment and its rules. Sustainability is a fundamental thrust for the economic recovery thanks to the opportunities that hydrogen can provide and that will significantly impact our future.



#### **Alberto Dossi**

PRESIDENT OF THE SAPIO GROUP





#### Sapio sectors:

- **E**NVIRONMENT
- AGRICULTURE/FOOD

CONDITIONING AND REFRIGERATION

CHEMICAL AND PETROCHEMICAL

**ELECTRONICS** 

- **ENERGY**
- PHARMACEUTICAL AND BIOTECHNOLOGIES

RUBBER AND PLASTIC

- RESEARCH AND ANALYSIS LABS
- METALLURGY AND STEEL INDUSTRY
- TRANSPORT AND MOBILITY
- GLASS, CEMENT AND CERAMIC



EFFICIENCY, SAFETY, CUTTING DOWN COSTS AND EMISSIONS



## AGRICULTURE FOOD















**T**ECHNOLOGY

#### WATER **DEPURATION**

GAS USED: Gas O,

PLANT: Oxy Dep

The technology uses pure oxygen to improve the biological oxidation in the depuration tank, contributing to rendering the process more effective and improving the quality of the water.





#### **AGRICULTURE FOOD**













**TECHNOLOGY** 

#### **PRESSURIZING DRINKS**

GAS USED: LIN

**PLANT: LIN dispenser** 

Adding liquid nitrogen inside plastic bottles maintains the container pressurised even with very thin wall thicknesses, thus reducing the quantity of plastic used.



#### **PHARMACEUTICAL AND BIOTECHNOLOGIES**











**T**ECHNOLOGY

#### **ACTIVATED SLUDGE OXIDATION**

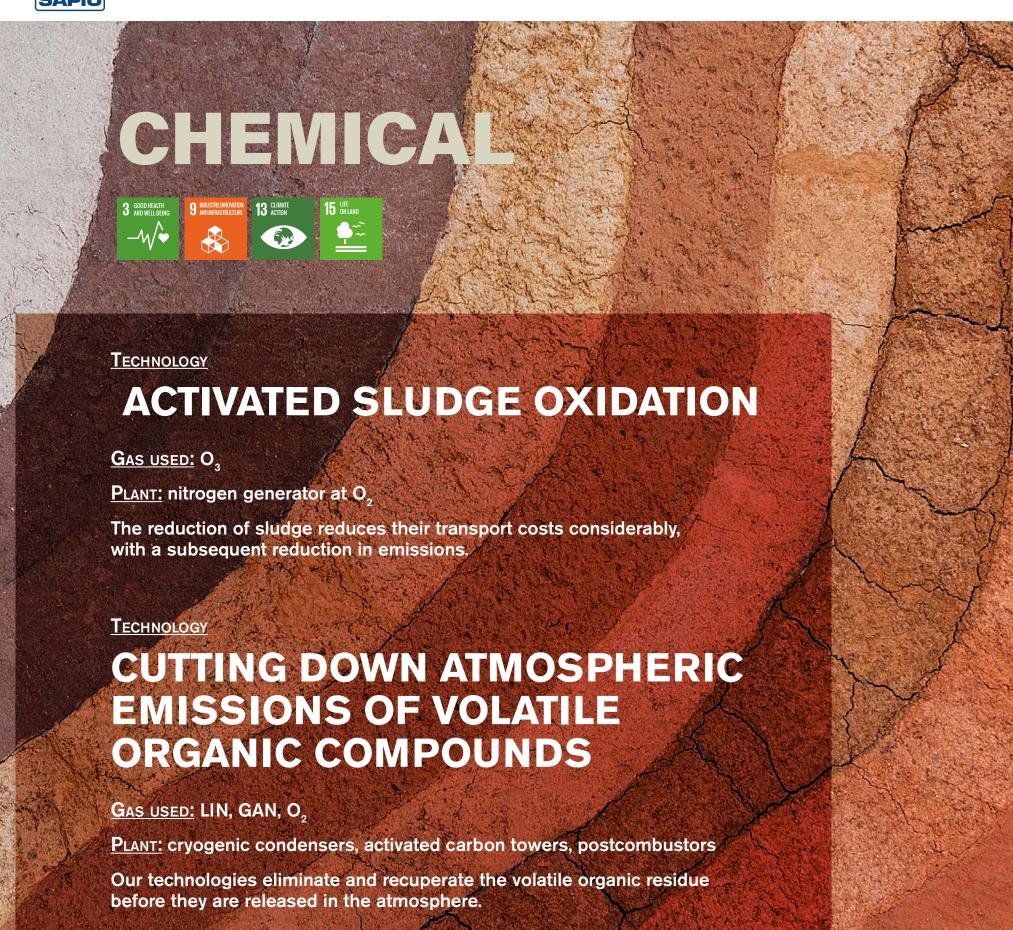
GAS USED: O.

PLANT: nitrogen generator at O

The ozonolysis of sludge reduces its volume, considerably lowering its transport costs with a consequent reduction of emissions linked to road haulage. Moreover nitrogen does not leave polluting residue in the sludge, that therefore do not have to be treated again.







**T**ECHNOLOGY

#### CONTAMINATED SOIL TREATMENT

GAS USED: H, / N,

**PLANT:** Soilution / H<sub>2</sub> Remediation

The technology uses hydrogen as reducing agent to remove the CrVI and the chlorinated compounds from the soil.

**T**ECHNOLOGY

#### WATER DEPURATION

GAS USED: CO,

**PLANT: Neutra-Carb** 

The technology uses carbon dioxide as neutralising agent of waters with alkaline pH, instead of synthetic acids that, as well as being dangerous to handle, leave polluting residue in the treated water.



### METALLURGY AND STEEL INDUSTRY



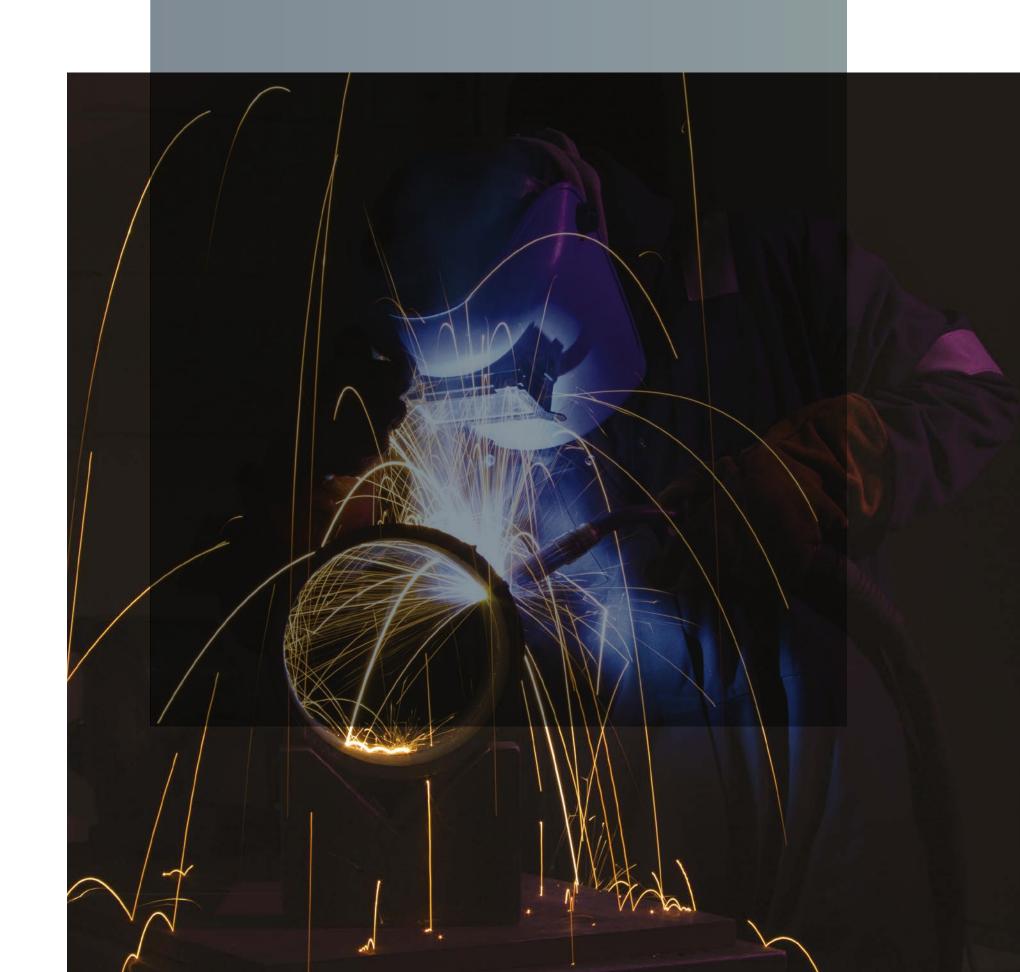
**T**ECHNOLOGY

TOTAL OXY FUEL OXYGEN COMBUSTION, ENRICHMENT, LANCING, BOOSTING WITH O<sub>2</sub>, HYDROGEN-ENRICHED COMBUSTION, MIX H, CH<sub>4</sub> COMBUSTION

GAS USED: O, / H,

PLANT: Oxy-Fuel burners, Lancing

Using oxygen and hydrogen in differing percentages in the combustion can significantly reduce emissions such as  ${\rm CO_2}$ , CO and  ${\rm NO_X}$ .





### **METALLURGY AND IRON** INDUSTRY: METAL CONSTRUCTIONS







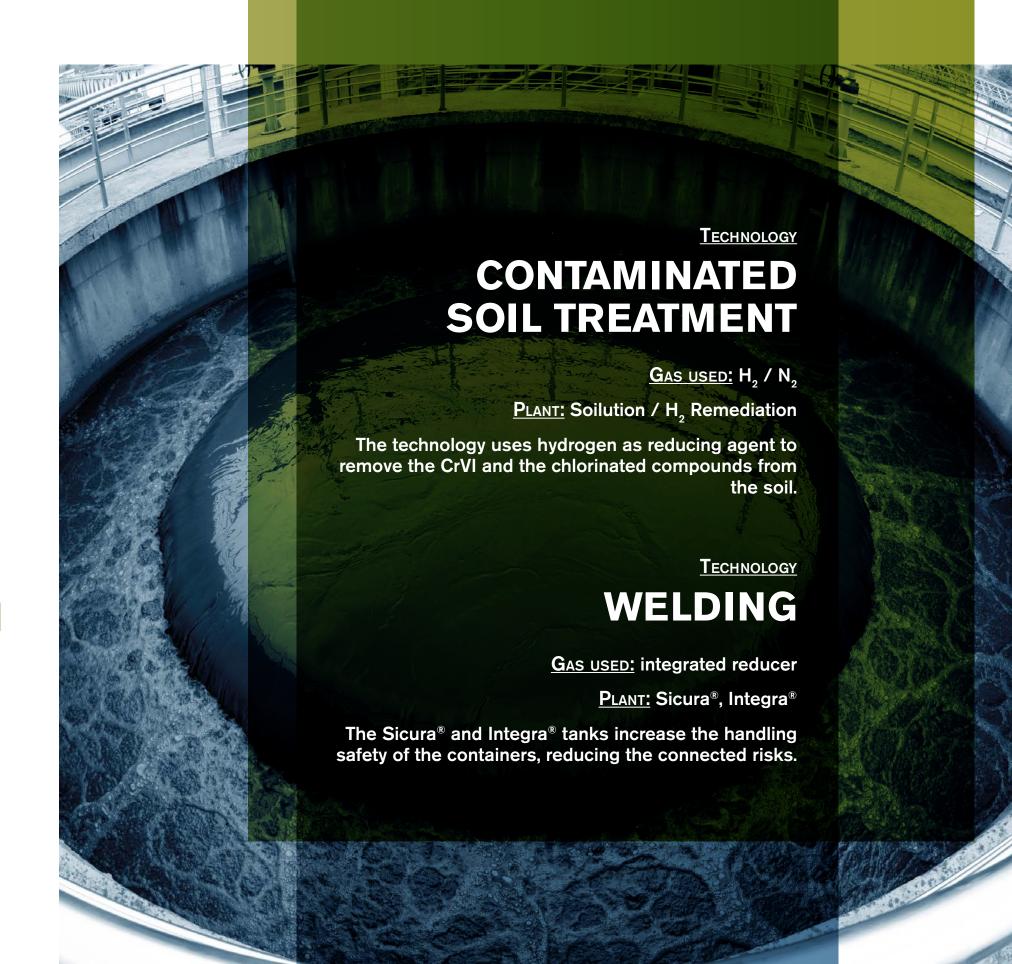
**T**ECHNOLOGY

#### **ACTIVATED SLUDGE OXIDATION**

GAS USED: O

**PLANT:** Oxy Dep

The technology uses oxygen in the tank to trigger the biological oxidation in the purifiers, improving the quality of the water.





## ANALYSIS LABORATORIES







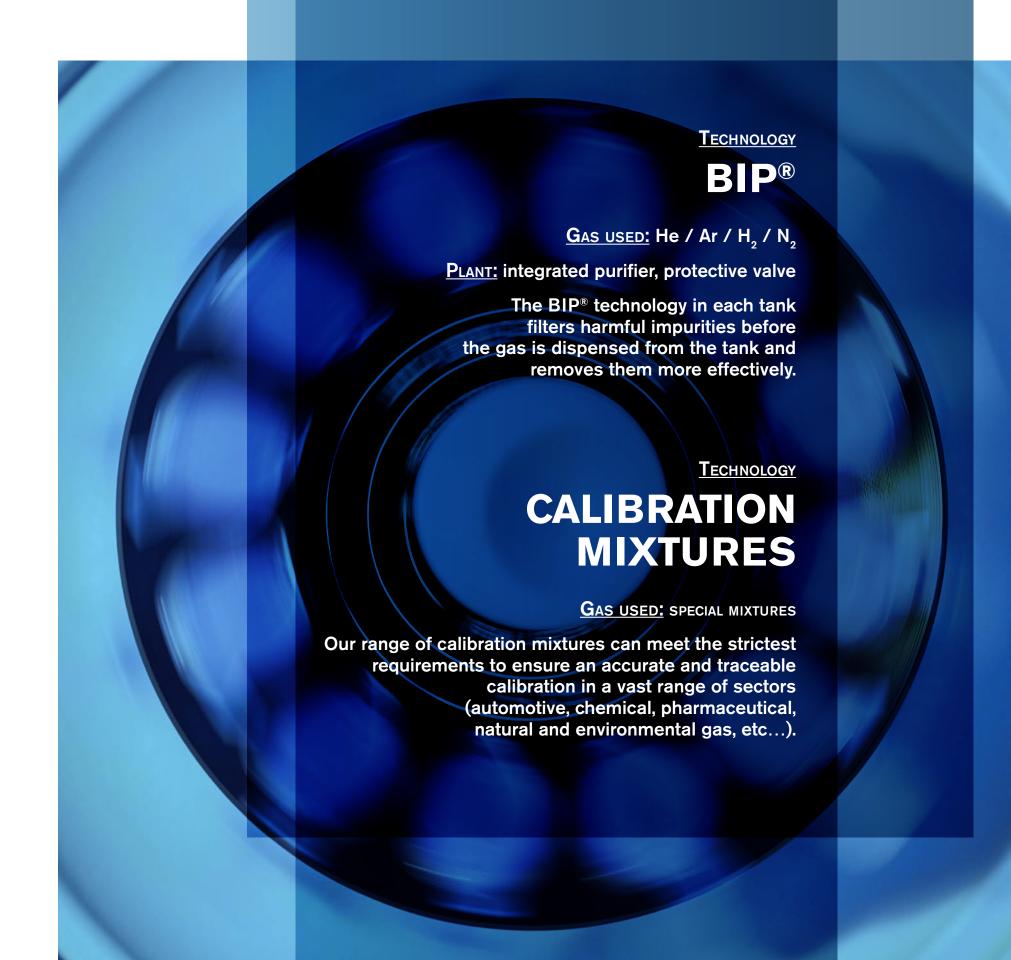
**T**ECHNOLOGY

## MONITORING ATMOSPHERIC EMISSIONS

GAS USED: mixtures

PLANT: cryogenic condensers, activated carbon towers, postcombustors

Our technologies eliminate and recuperate the volatile organic residue before they are released in the atmosphere.





**T**ECHNOLOGY

#### FILLING STATION

GAS USED: H<sub>2</sub>

**PLANT:** filling station

Mobility solutions using hydrogen produced from renewable energies eliminates polluting emissions such as CO<sub>2</sub>, CO and NO<sub>x</sub>.

**TECHNOLOGY** 

#### **BIO LNG**

GAS USED: CH4

PLANT: upgrading plant and liquefier

The recovery and valorisation of methane produced from the anaerobic digestion of organic residue create a fuel without a carbon footprint.



**TECHNOLOGY** 

#### FILLING STATION

GAS USED: N<sub>2</sub>

**PLANT:** filling station

Nitrogen resupply of tanks of containers used to transport frozen or refrigerated products. The cold is generated with nitrogen instead of polluting fuel or refrigerants.





# FOR ALL SECTORS

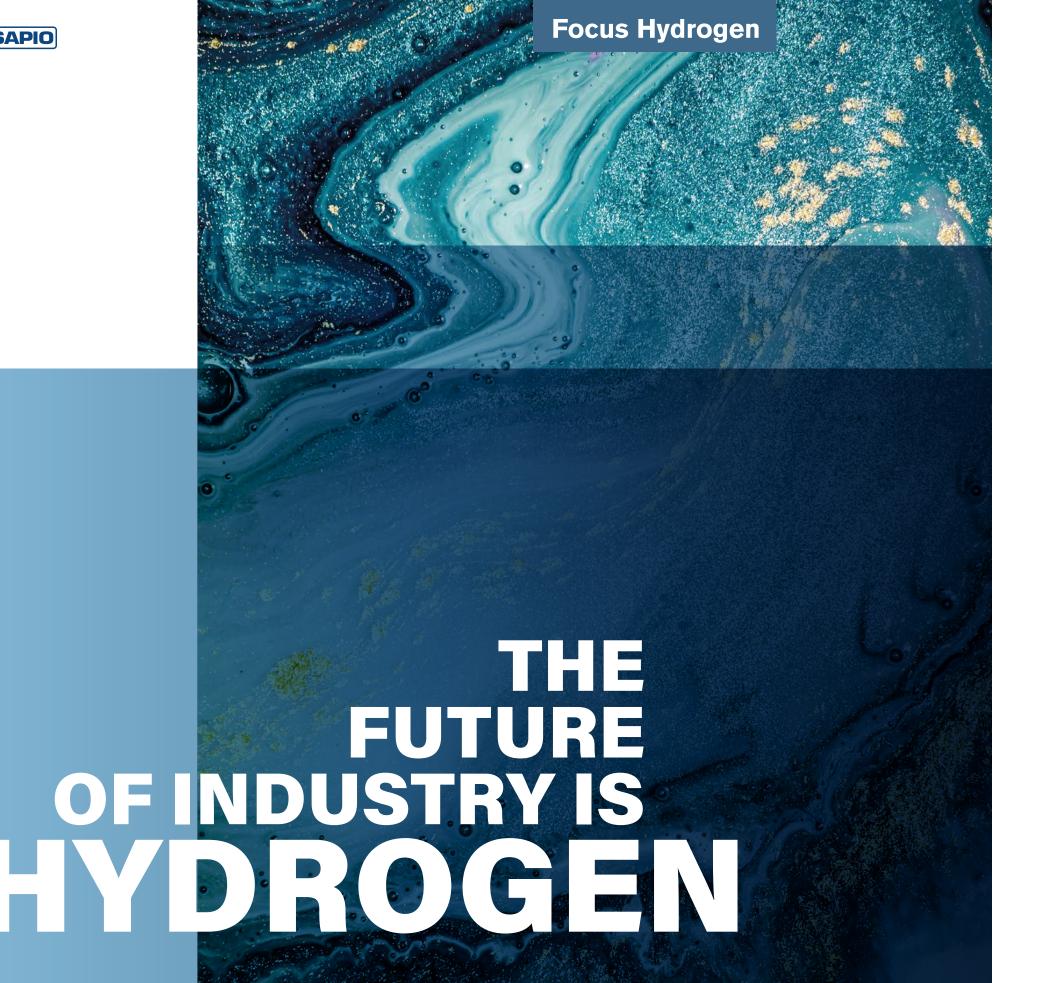
Sapio guarantees professional personnel and provides thorough training to its employees and customers in order to increase their awareness of a safe use of the gases and the technologies supplied.

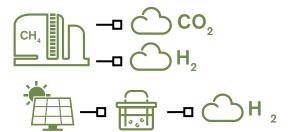
As well as highly technological and high quality products, Sapio guarantees maximum safety and reliability.



34







GREEN hydrogen is produced from water through electricity generated from renewable energies, or from biomethane with the production of non-fossil CO<sub>2</sub>.

BLUE hydrogen is from natural gas but he CO, produced is recuperated (Carbon Capture) generating hydrogen without any emission in the environment.

GREY hydrogen is from natural gas with fossil CO, emission.

#### **Focus Hydrogen**

## HYDROGEN BY SAPIO

Sapio covers all production and distribution methods of H<sub>2</sub> up to the final applications

## Production

 GREY hydrogen and BLUE hydrogen

# Tecnology with electrolysers and ammonia

to produce GREEN hydrogen

# Mobility

- design and installation of hydrogen filling stations
- 250 filling stations in over 20 countries

## **Cutting down industrial emissions**

- CCS Carbon Capture and Storage
- Sapio and Air Products supply combustion gas and technologies to improve production performance, decrease fuel consumption and reduce emissions, in particular CO<sub>2</sub>



SAPIO PRODUZIONE IDROGENO OSSIGENO SI

Via S. Pellico, 48 | 20900 Monza

**TOLL-FREE NUMBER 800 461 10** 

www.sapio.it | commerciale@sapio.it

is a company by



